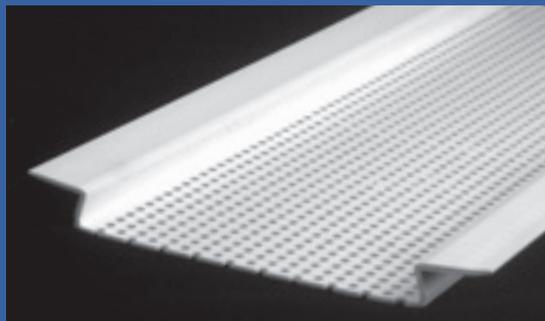
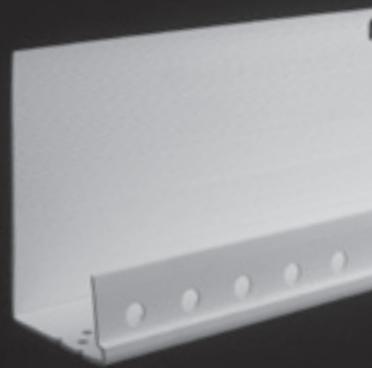
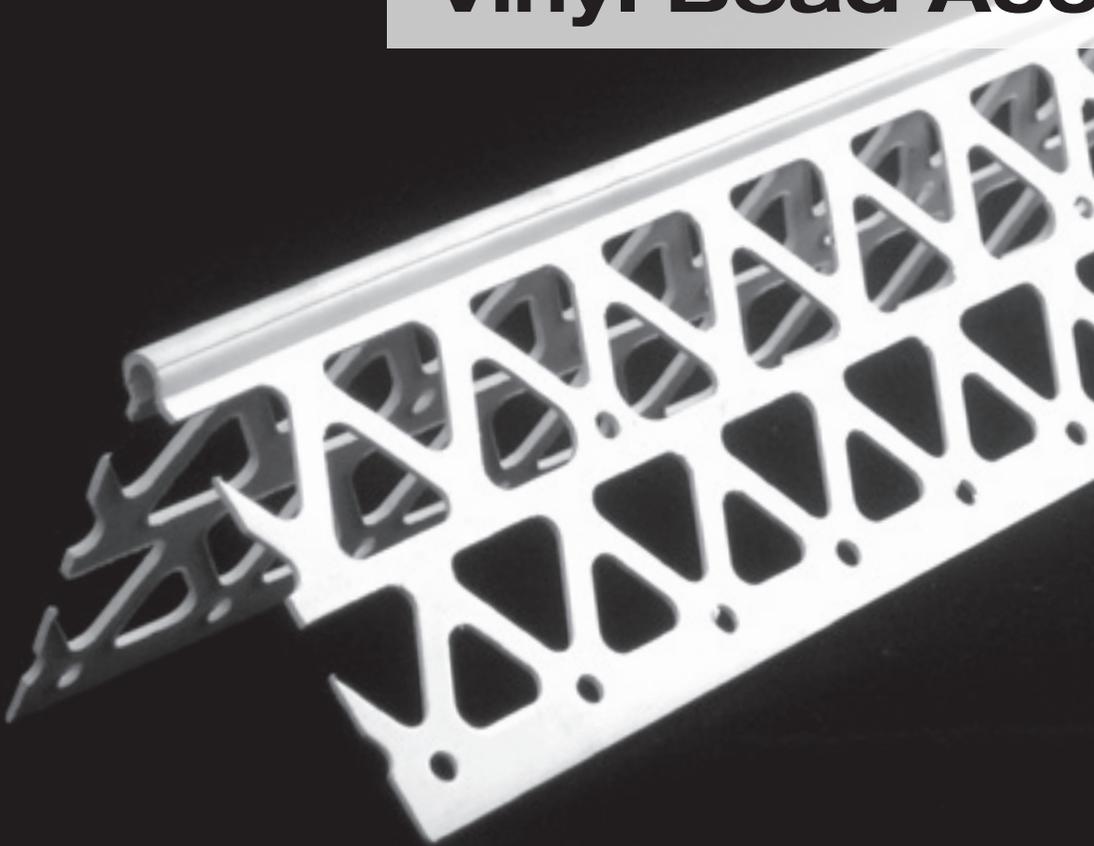




## Vinyl Bead Accessories



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QUALITY PRODUCTS – COAST TO COAST



A GIBRALTAR INDUSTRIES COMPANY 

**ALABAMA METAL INDUSTRIES CORPORATION**

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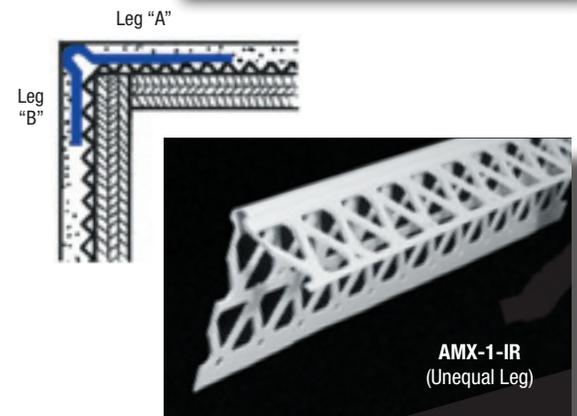
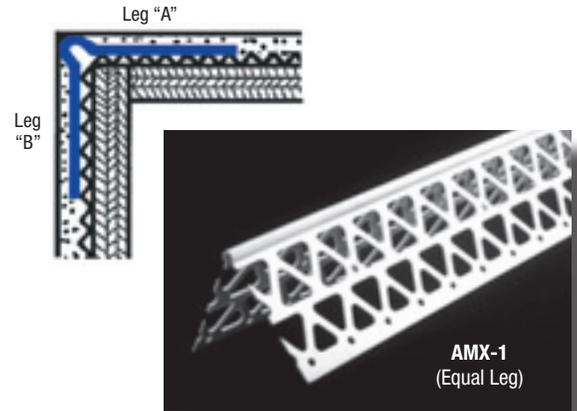
Phone (205) 787-2611 • (800) 366-2642 • Fax (205) 786-6527

[www.amico-vinyl.com](http://www.amico-vinyl.com)

# STUCCO CORNER BEADS

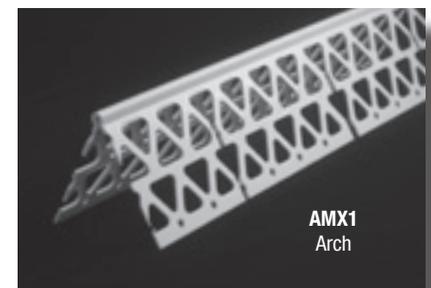
**Vinyl Corner Bead** reinforces exterior stucco corners with durable, straight and rust-free vinyl corners. The addition of stiffener ribs and slotted nailing holes makes these products easy and quick to install level and straight. 10' standard length; also available in 7', 8' and 12' lengths.

Product No.	Description	Leg "A"	Leg "B"	Box Count
AMX-1	Equal Leg	2½"	2½"	50
AMX-1-X	Equal Leg	1½"	1½"	50
AMX-2	Equal Leg	2¾"	2¾"	40
AMX-1-WF	Equal Leg	4"	4"	30
AMX-1-IR	Unequal Leg	2½"	1½"	50
AMX-2-IR	Unequal Leg	2¾"	1½"	40



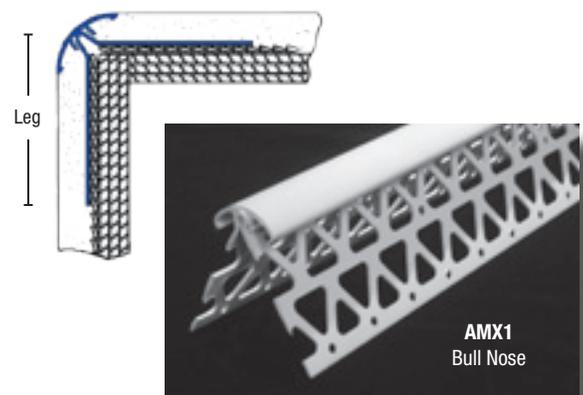
**Vinyl Arched Corner Bead** offers the same quality and performance as our other fine corner bead products with the added benefit that it comes pre-notched to curve to most construction radiuses. 10' standard length.

Product No.	Ground	Leg Dimensions	Box Count
AMX-1-Arch	Any	2½" x 2½"	50
AMX-2-Arch	Any	2¾" x 2¾"	40



**Vinyl Bull Nose Corner Bead** provides a 3/4" radius with similar damage resistant qualities as that of metal bull nose corner bead. This vinyl bead offers the added advantages of being rust proof, light-weight and easy to install. 10' standard length.

Product No.	Ground	Leg Dimensions	Box Count
AMX-1-BN	Any	2½" x 2½"	20
AMX-2-BN	Any	2¾" x 2¾"	20



Items are assembled after order is placed and require additional lead time.

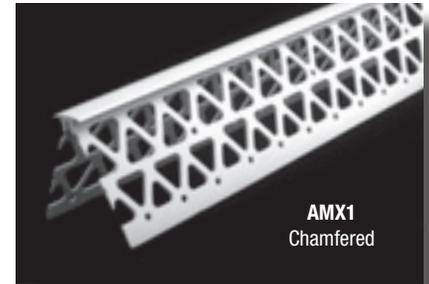
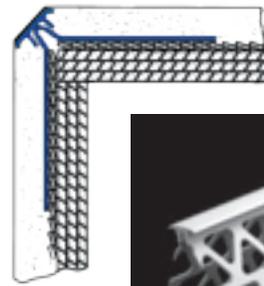
NOTE: All joints should be embedded in sealant and sealed after installation if necessary.

# STUCCO CORNER BEADS

**Vinyl Chamfered Corner Bead** provides a 45-degree chamfer in corner applications to complement our chamfered stucco reveal and casing bead line. 10' standard length.

Product No.	Ground	Dimensions	Box Count
AMX1-CH	Any	2½" x 2½"	20
AMX2-CH	Any	2¾" x 2¾"	20

Items are assembled after order is placed and require additional lead time.



AMX1  
Chamfered

# STUCCO CASING BEADS

**Vinyl Casing Bead** is often referred to by the industry as a "plaster stop" because it is used to terminate plaster or stucco. AMICO vinyl casing beads are strong and durable to give maximum protection to this highly vulnerable stucco area. Casing beads larger than 1" have additional reinforcement in the ground flange for extra strength. Vinyl casing bead is also available with 1/8" weep holes punched at 6" intervals. This product is not intended to be used in lieu of a foundation weep screed. 10' standard length.

Product No.	Dimensions	Ground	Box Count	Weep Option
AM66-250	1¾" Perf. Flange	¼" Regular	100	No
AM66-380	1¾" Perf. Flange	⅜" Regular	100	Yes
AM66-500	1¾" Perf. Flange	½" Regular	100	Yes
AM66-580	1¾" Perf. Flange	⅝" Regular	100	Yes
AM66-750	1¾" Perf. Flange	¾" Regular	75	Yes
AM66-780*	1¾" Perf. Flange	⅞" Regular	75	Yes
AM66-1000	1¾" Perf. Flange	1" Regular	75	Yes
AM66-1250	1¾" Perf. Flange	1¼" Deep	50	Yes
AM66-1500	1¾" Perf. Flange	1½" Deep	50	Yes
AM66-2000	1¾" Perf. Flange	2" Deep	40	Yes

\*Available in standard white, as well as tan, brown or gray (on exposed areas only).



TAN

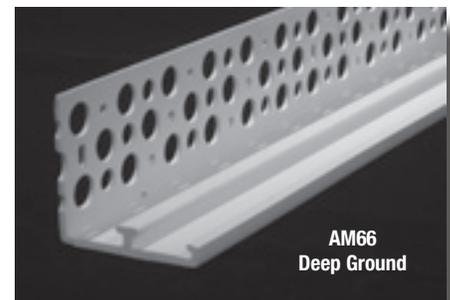
BROWN

GRAY

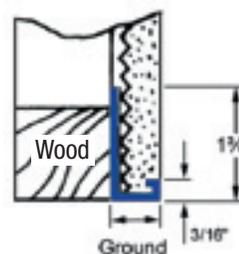
NOTE: All joints should be embedded in sealant and sealed after installation if necessary.



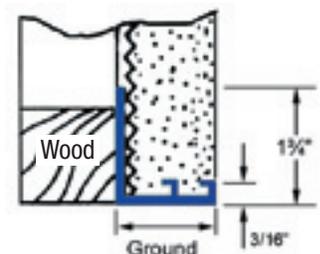
AM66  
Regular Ground



AM66  
Deep Ground



Regular Ground

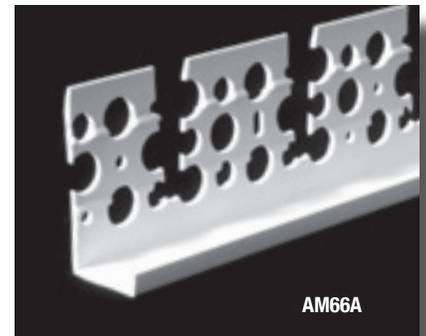
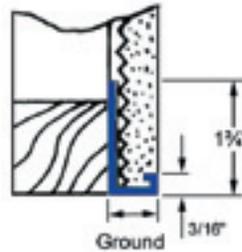


Deep Ground

# STUCCO CASING BEADS

**Vinyl Arched Casing Bead** offers the same quality and performance as our other fine casing bead products plus it has the capability to curve to most construction radiuses. 10' standard length. (Patent #5,688,638)

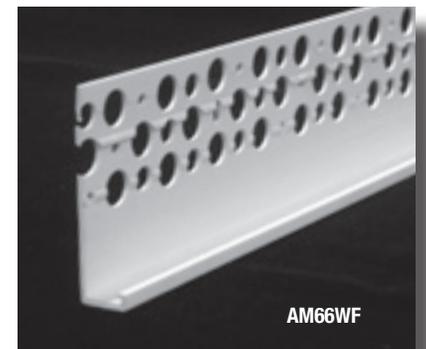
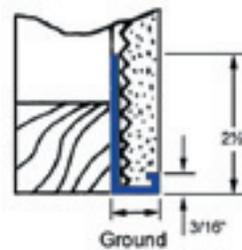
Product No.	Dimensions	Ground	Box Count
AM66A-250	1 3/4" Perf. Flange	1/4" Regular	25
AM66A-380	1 3/4" Perf. Flange	3/8" Regular	25
AM66A-500	1 3/4" Perf. Flange	1/2" Regular	25
AM66A-580	1 3/4" Perf. Flange	5/8" Regular	25
AM66A-750	1 3/4" Perf. Flange	3/4" Regular	25
AM66A-780	1 3/4" Perf. Flange	7/8" Regular	25
AM66A-1000	1 3/4" Perf. Flange	1" Regular	25
AM66A-1250	1 3/4" Perf. Flange	1 1/4" Deep	25
AM66A-1500	1 3/4" Perf. Flange	1 1/2" Deep	25
AM66A-2000	1 3/4" Perf. Flange	2" Deep	25



AM66A

**Vinyl Casing Bead with Wide Flange** is used to terminate plaster at the top of the wall and at all through wall penetrations. The extra wide 2 1/2" perforated flange is used in those areas that require a wider than normal flange. This bead is also available with 1/8" weep holes punched at 6" intervals. Please specify at time of order. 10' standard length.

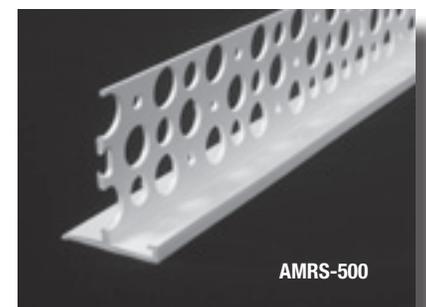
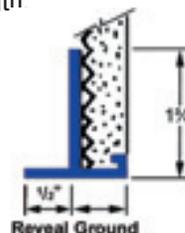
Product No.	Dimensions	Ground	Box Ct.	Weep Opt.
AM66WF-380	2 1/2" Flange	3/8"	100	Yes
AM66WF-500	2 1/2" Flange	1/2"	100	Yes
AM66WF-580	2 1/2" Flange	5/8"	75	Yes
AM66WF-750	2 1/2" Flange	3/4"	75	Yes



AM66WF

**Vinyl Casing Bead with Reveal** is used as a plaster termination at windows and (sliding) doors that are inset from the plane of the wall surface, when this inset is not deep enough to use a corner bead. The casing bead with reveal may be the perfect accessory to deal with this transition by eliminating the caulk joint created by a normal casing bead while providing a paintable surface. caulking and flashing is still required at the juncture of the bead and the window. This bead is also available with 1/8" weep holes punched at 6" intervals. Please specify at time of order. 10' standard length

Product No.	Dimensions	Ground	Box Ct.	Weep Opt.
AMRS-580-500	1 3/4" Flange	5/8"	50	Yes
AMRS-750-500	1 3/4" Flange	3/4"	40	Yes
AMRS-780-500	1 3/4" Flange	7/8"	40	Yes



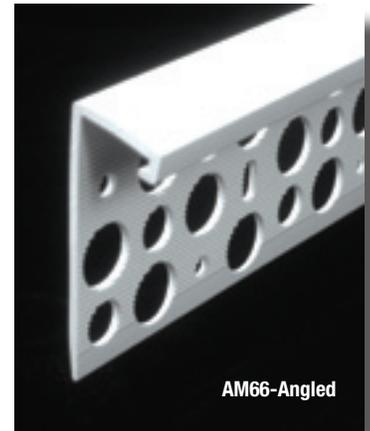
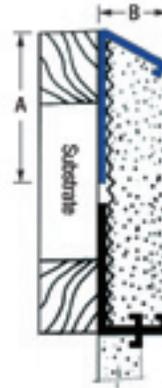
AMRS-500

NOTE: All joints should be embedded in sealant and sealed after installation if necessary.

# STUCCO CASING BEADS

**Vinyl Angled Casing Bead** is used to form the top edge of a horizontal wall band. The 75-80 degree down-sloping angle permits water to move away from the top edge of the wall and away from the building facade. 10' standard length.

Product No.	Dimension A	Ground B	Box Count
AM66-Angled-500	1 3/4" Flange	1/2"	100
AM66-Angled-580	1 3/4" Flange	5/8"	100
AM66-Angled-750	1 3/4" Flange	3/4"	75
AM66-Angled-1000	1 3/4" Flange	1"	75
AM66-Angled-1250	1 3/4" Flange	1 1/4"	50
AM66-Angled-1500	1 3/4" Flange	1 1/2"	50
AM66-Angled-2000	1 3/4" Flange	2"	40

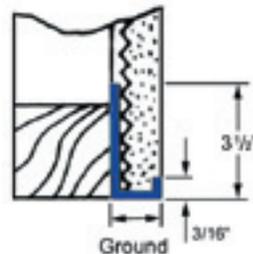


AM66-Angled

Vinyl Casing Bead with Deep Ground (Banding Bead) can be used on the lower edge.

**Vinyl Solid Wide-Flange Casing Bead** is used as a stop with a solid flange. This product can be applied at window heads as well as at transitions from roof lines and foundation lines. It includes weep holes punched in the bottom at 6" intervals. 10' standard length.

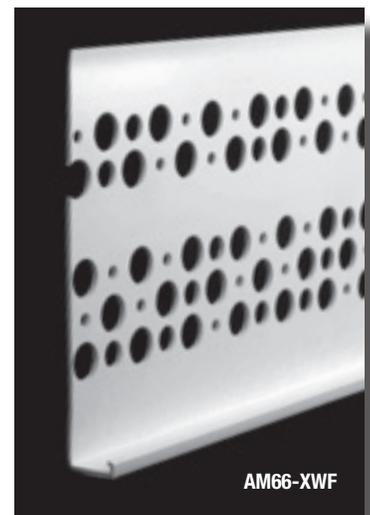
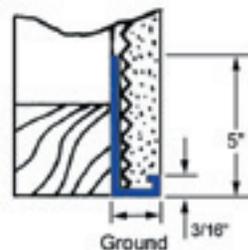
Product No.	Flange Height	Ground "A"	Box Count
AM66-WFWC-500 Custom	3 1/2"	1/2"	40
AM66-WFWC-780 Custom	3 1/2"	7/8"	40



AM66-WFWC Custom

**Vinyl Extra-Long Flange Casing Bead** has the same design as our AM66 beads, except with a wider, perforated flange. 10' standard length. Available with weep holes or without.

Product No.	Flange Height	Ground "A"	Box Count	Weep Option
AM66-XWF-580	5"	5/8"	40	Yes
AM66-XWF-750	5"	3/4"	40	Yes



AM66-XWF

**Vinyl Chamfered and Bull Nose Casing Beads** are used like traditional stucco casing beads to terminate stucco at all openings, such as windows, doors and at the top of walls. The Chamfered and Bull Nose Casing Beads match the profile of the Chamfered and Bull Nose Reveals. These products were designed to satisfy the demand for innovative and creative stucco accessories. When used with stucco reveals of the same design and our Chamfered and Bull Nose Corner Beads, the entire look of the stucco assembly is enhanced. Chamfered angle is 45°. 10' standard length. (Patent #D471991S)

### Vinyl Chamfered Casing Beads

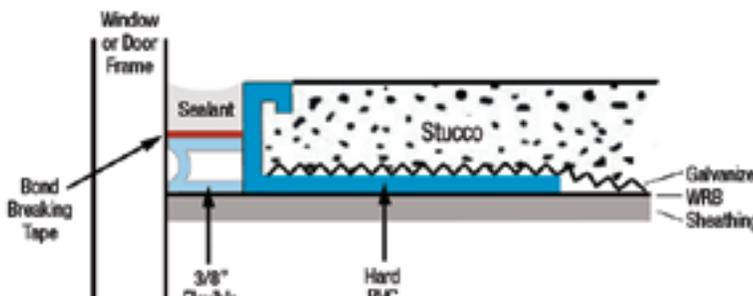
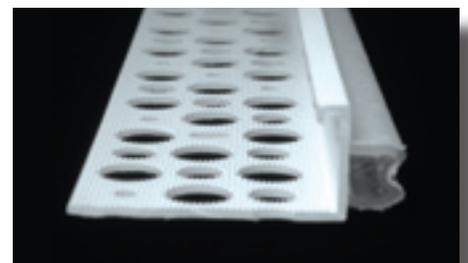
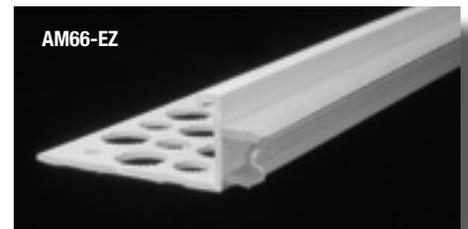
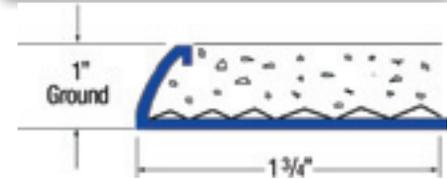
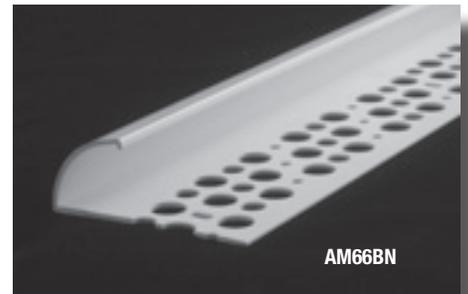
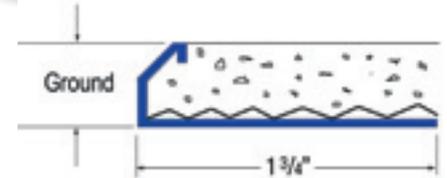
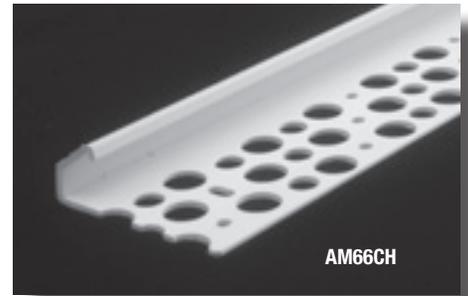
Product No.	Dimensions	Ground	Box Count
AM66CH-580	1 3/4" Flange	5/8" Regular	60
AM66CH-780	1 3/4" Flange	7/8" Regular	50

### Vinyl Bull Nose Casing Beads

Product No.	Dimensions	Ground	Box Count
AM66BN-1000	2 3/4" Flange	1" Regular	50

**E-Z Bead® Vinyl Casing Bead** is designed with a built-in flexible strip for straight and uniform spacing around window and door frames or any other point where stucco meets a dissimilar material (e.g., soffits, fascia board, etc.) This flexible spacing strip is lined with a bond breaking tape that allows for two-sided adhesion, which eliminates the need for a backer rod. (U.S. Patent No. 7,874,123)

Product No.	Ground	Flexible Backer Rod	Nail Flange Height	Box Count
AM66-EZ-500	1/2"	3/8"	1 3/4" perf flange	50
AM66-EZ-580	5/8"	3/8"	1 3/4" perf flange	50
AM66-EZ-750	3/4"	3/8"	1 3/4" perf flange	50
AM66-EZ-780	7/8"	3/8"	1 3/4" perf flange	50



NOTE: All joints should be embedded in sealant and sealed after installation if necessary.

# STUCCO CASING BEADS

**Vinyl Banding Bead** is used to form the sharp clean edges of horizontal bands. A double ground or screed lip has been provided to facilitate the screeding of the adjoining stucco. Different thicknesses of stucco are applied creating the band. Our double ground allows for a true, straight and clean band for stucco applications. 10' standard length. (Patent #5,423,154)

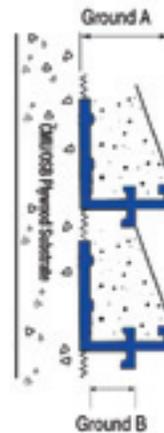
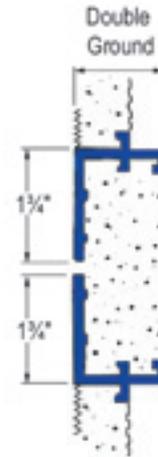
Product No.	Dimensions	Ground	Box Count	Band Thickness
AMBB-750-500	1 3/4" Flange	3/4" x 1/2"	50	3/4"
AMBB-1000-500	1 3/4" Flange	1" x 1/2"	50	1"
AMBB-1500-500	1 3/4" Flange	1 1/2" x 1/2"	30	1 1/2"
AMBB-1500-750	1 3/4" Flange	1 1/2" x 3/4"	30	1 1/2"

## Banding Bead in a Lap-Siding Application

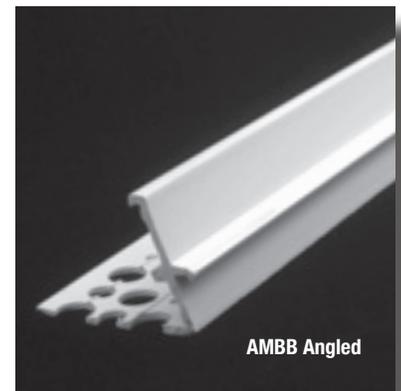
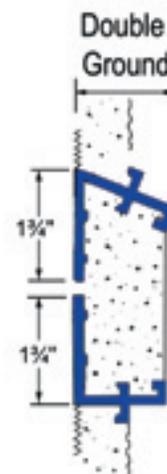
Product No.	Dimensions	Ground A	Ground B
AMBB-750-500	1 3/4" Flange	3/4"	1/2"
AMBB-1000-500	1 3/4" Flange	1"	1/2"
AMBB-1500-500	1 3/4" Flange	1 1/2"	1/2"
AMBB-1500-750	1 3/4" Flange	1 1/2"	3/4"

**Vinyl Angled Banding Bead** is used to form the TOP EDGES of horizontal bands. This bead forms sharp and clean edges the same as our standard banding bead. The ANGLED TOP EDGE or surface allows water to drain away from the wall surface. The 75-80 degree down-sloping angle permits water to move away from the top edge of the component. A double ground or screed lip has been provided to facilitate the screeding of the adjoining stucco. Different thicknesses of stucco are applied creating the band. 10' standard length. (Patent #5,423,154)

Product No.	Dimensions	Ground	Box Count	Band Thickness
AMBB-750-500 Angled	1 3/4" Flange	3/4" x 1/2"	50	3/4"
AMBB-1000-500 Angled	1 3/4" Flange	1" x 1/2"	50	1"
AMBB-1500-500 Angled	1 3/4" Flange	1 1/2" x 1/2"	30	1 1/2"
AMBB-1500-750 Angled	1 3/4" Flange	1 1/2" x 3/4"	30	1 1/2"



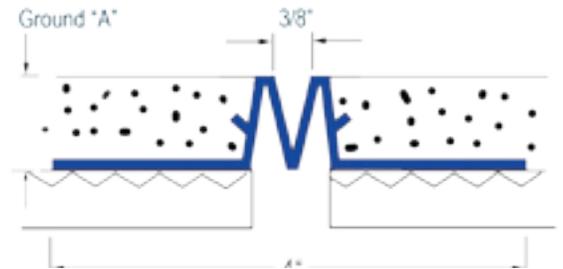
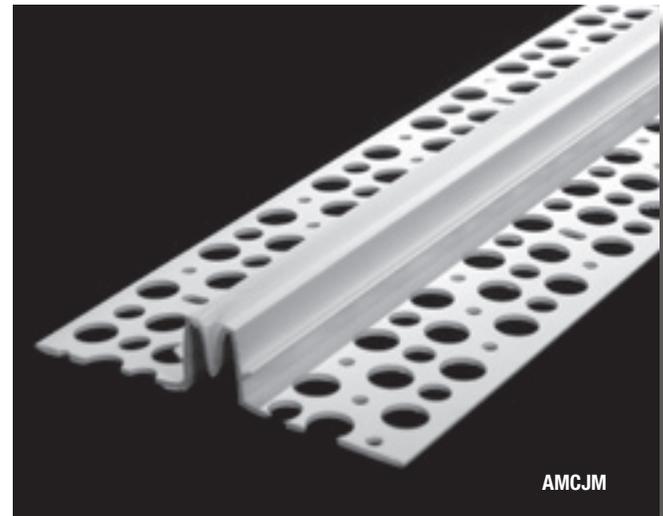
Using the AMBB banding beads to create a "siding" effect on vertical walls provides a stucco finish usually not seen in traditional stucco locations.



# STUCCO CONTROL JOINTS

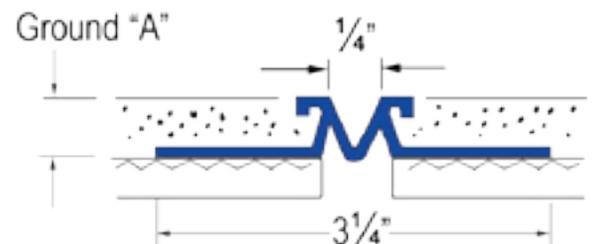
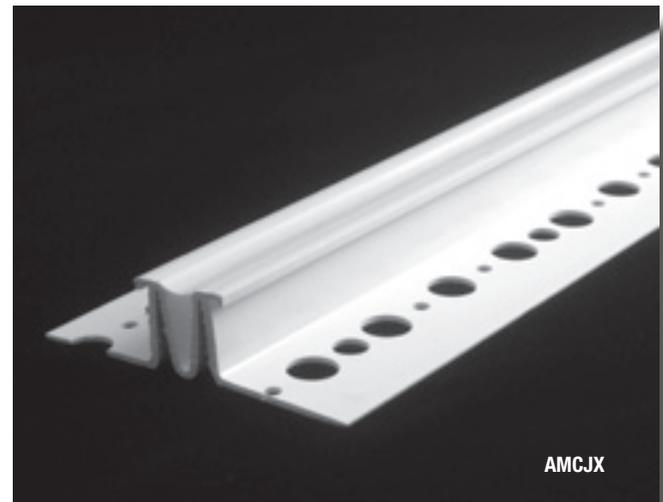
**Vinyl M-Type Control Joint with (optional) Removable Tape** is designed to relieve stress in the stucco membrane caused by typical stucco shrinkage and thermal movement. These joints can be ordered without the removable tape. 10' standard length.

Product No.	Perforated Flange Dimensions	Ground "A"	Box Count
AMCJM-380	4" overall	3/8"	35
AMCJM-500	4" overall	1/2"	35
AMCJM-580	4" overall	5/8"	30
AMCJM-750	4" overall	3/4"	25
AMCJM-780	4" overall	7/8"	20



**Vinyl Control Joint with Removable Tape** is an improved version of the "M" type control joint. This Control Joint provides returns to better lock into the stucco. These joints can be ordered without the removable tape. 10' standard length.

Product No.	Ground "A"	Perforated Flange Dimensions "B"	Box Count
AMCJX-250	1/4"	2 1/2"	50
AMCJX-380	3/8"	3 1/4"	50
AMCJX-500	1/2"	3 1/4"	40
AMCJX-580	5/8"	3 1/4"	35
AMCJX-750	3/4"	3 1/4"	30
AMCJX-780	7/8"	3 1/4"	30



**NOTES:**

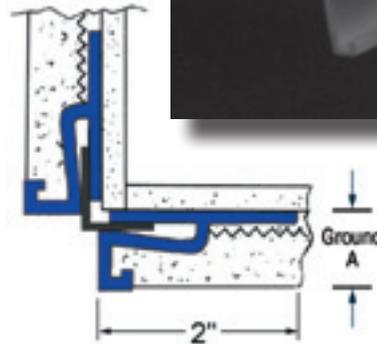
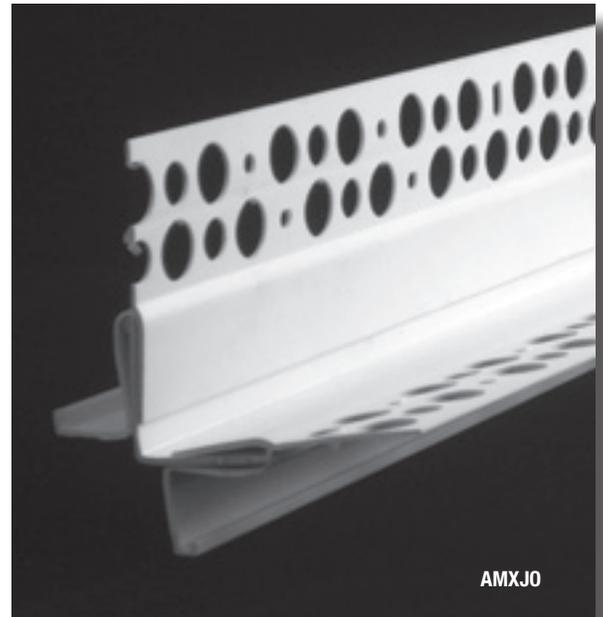
Removable tape has been provided to insure a clean joint after stucco application. All joints should be embedded in sealant and sealed after installation if necessary. **If the joints are ordered without the removable tape**, it will be the contractor's responsibility to keep the joint clean of wet stucco and any other debris. Install all control joints per ASTM-C-1063 Guidelines.

# STUCCO EXPANSION JOINTS

## Outside Corner Expansion Joint

**(3-Piece)** is designed to relieve stress in stucco at outside corners where excess movement or shrinkage might result in cracked stucco. 10' standard length.

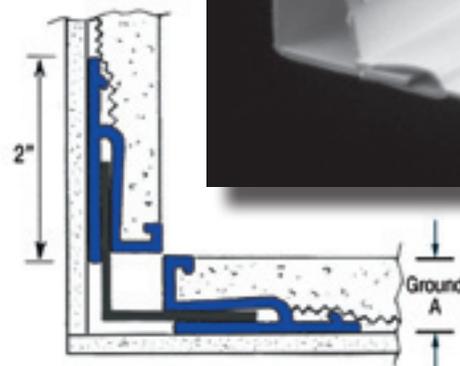
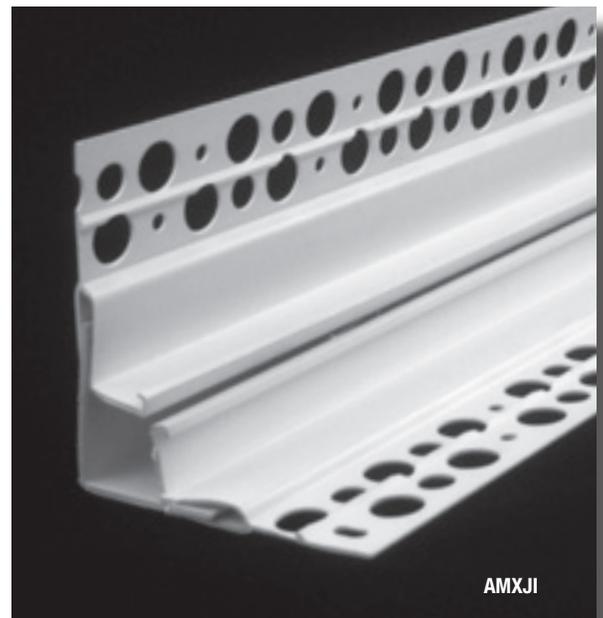
Product No.	Ground "A"	Box Count
AMXJO-380	3/8"	15
AMXJO-500	1/2"	15
AMXJO-580	5/8"	15
AMXJO-750	3/4"	15
AMXJO-780	7/8"	12



## Inside Corner Expansion Joint

**(3-Piece)** is designed to relieve stress in stucco at inside corners where excess movement or shrinkage might result in cracked stucco. 10' standard length.

Product No.	Ground "A"	Box Count
AMXJI-380	3/8"	15
AMXJI-500	1/2"	15
AMXJI-580	5/8"	15
AMXJI-750	3/4"	15
AMXJI-780	7/8"	15



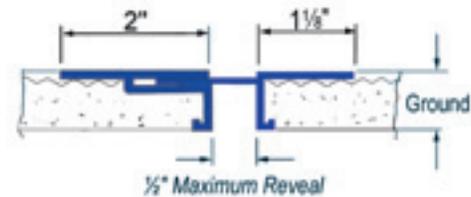
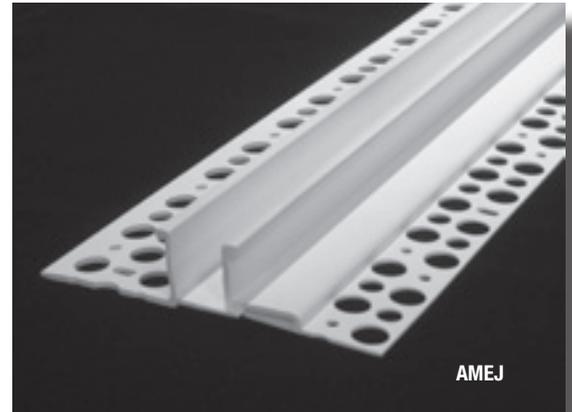
**NOTES:**

All joints should be embedded in sealant and sealed after installation if necessary.

**Items are assembled after order is placed and require additional lead time.**

## Vinyl 2-Piece Expansion Joint with 1/2" Reveal

is designed to relieve stresses in stucco wall and ceiling areas where a greater than normal degree of movement might occur. This joint allows for movement in two different planes and is recommended at through-wall construction joints and where two different framing materials meet. If AMEJ is installed horizontally, place the female component on the top side and the male component on the bottom side. 10' standard length.

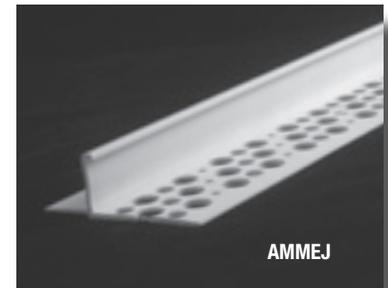


Product No.	Joint Width	Reveal	Ground	Box Count
AMEJ380-500	Adjustable 1/4" to 1/2"	1/2"	3/8"	25
AMEJ500-500	Adjustable 1/4" to 1/2"	1/2"	1/2"	25
AMEJ580-500	Adjustable 1/4" to 1/2"	1/2"	5/8"	25
AMEJ750-500	Adjustable 1/4" to 1/2"	1/2"	3/4"	25
AMEJ780-500	Adjustable 1/4" to 1/2"	1/2"	7/8"	20

## Male Expansion Component

is the companion part of the two-piece expansion joint and other multi-part expansion joints. Designed to relieve stucco stress in wall and ceiling areas where excessive horizontal and vertical movements might occur. 10' standard length.

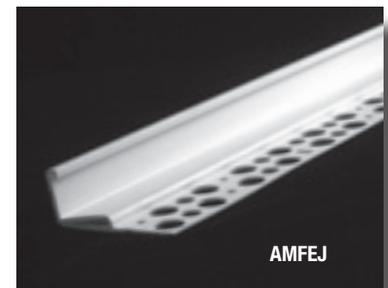
Product No.	Type	Ground	Box Count
AMMEJ-380	Male	3/8"	50
AMMEJ-500	Male	1/2"	50
AMMEJ-580	Male	5/8"	50
AMMEJ-750	Male	3/4"	50
AMMEJ-780	Male	7/8"	50



## Female Expansion Component

is half of the two-piece expansion joint and other multi-part expansion joints. It is used to fabricate reveals and soffit joints, which incorporate expansion. 10' standard length.

Product No.	Type	Ground	Box Count
AMFEJ-380	Female	3/8"	50
AMFEJ-500	Female	1/2"	50
AMFEJ-580	Female	5/8"	50
AMFEJ-750	Female	3/4"	50
AMFEJ-780	Female	7/8"	50



**Vinyl Angles** are used with inside and outside corner expansion joints (can be sold separately). 10' standard length.

Product No.	Dimensions (Legs)	Box Count
AM750-750	3/4" x 3/4"	50
AM1000-1000	1" x 1"	50
AM1500-1500	1 1/2" x 1 1/2"	50



### NOTES:

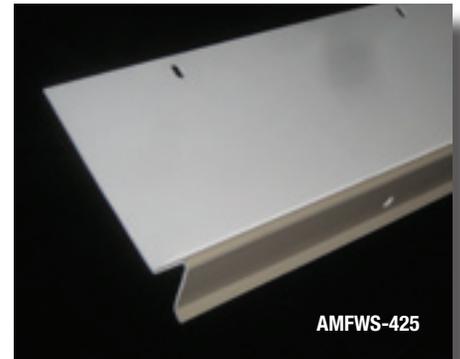
All joints should be embedded in sealant and sealed after installation if necessary.  
**Items are assembled after order is placed and require additional lead time.**

# STUCCO WEEP SCREEDS

**Foundation Weep Screenshot** provides a straight and true screed surface at the base of stucco walls, while allowing excess moisture to escape the back of the stucco membrane. It is important for the water-resistant paper and metal lath to overlap the nailing flange of the weep screed. Check with local building codes for the proper clearance above grade. Building codes require this bead on framed walls. 10' standard length.

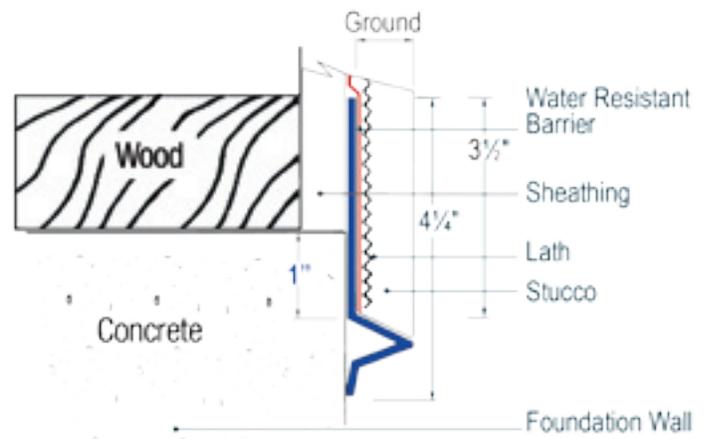
Product No.	Dimensions	Ground	Box Count
AMFWS-425-380	4¼"	¾"	30
AMFWS-425-500*	4¼"	½"	30
AMFWS-425-580*	4¼"	⅝"	30
AMFWS-425-750	4¼"	¾"	30
AMFWS-425-780*	4¼"	⅞"	30

\*Available in standard white, as well as tan, brown or gray (on exposed areas only).



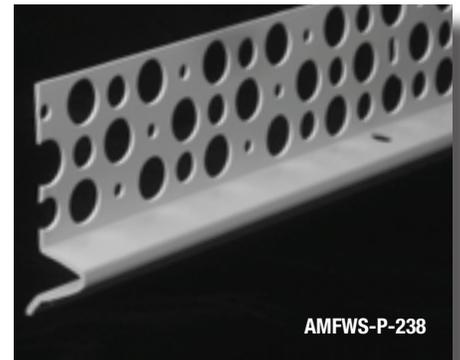
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AMFWS-425

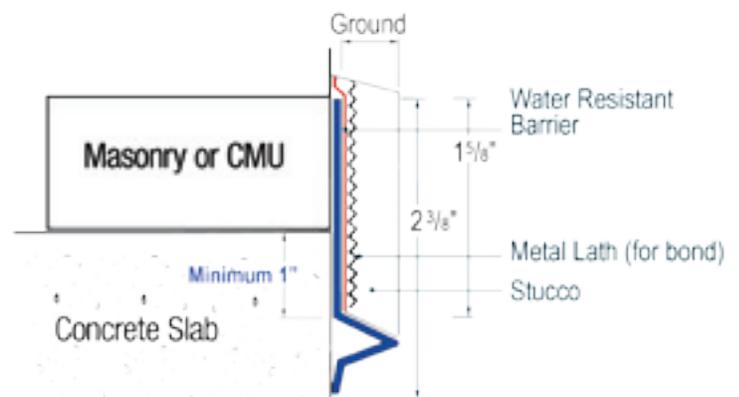


**Wall Screenshot** uses the same profile as the traditional Foundation Weep Screenshot, except this version is produced with a shorter (2 3/8"), perforated attachment flange. This attachment flange can also be produced solid, without perforations. Contact AMICO for pricing and lead time. The Wall Screenshot is ideal for stucco-to-block terminations, roof-to-wall transitions, and similar applications.

Product No.	Nail Flange	Ground	Box Count
AMFWS-P-238-380	1 5/8"	¾"	60
AMFWS-P-238-500	1 5/8"	½"	60
AMFWS-P-238-580	1 5/8"	⅝"	60
AMFWS-P-238-750	1 5/8"	¾"	60
AMFWS-P-238-780	1 5/8"	⅞"	60



AMFWS-P-238

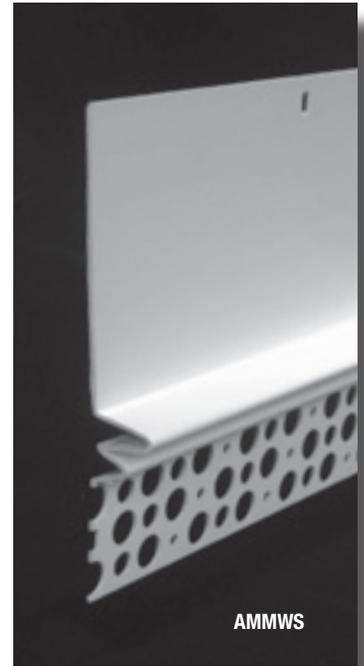
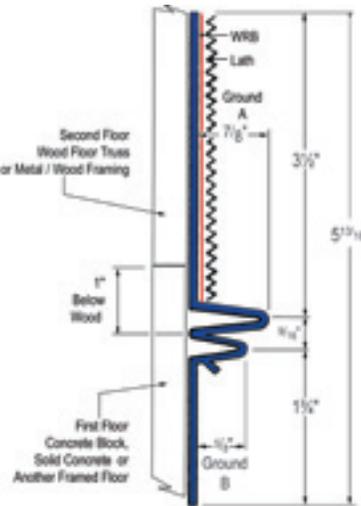


**Mid-Wall Weep Screed** (Patent Pending) performs as an unpunched weep screed allowing excess moisture to escape the back of a stucco membrane. This screed also performs as an expansion (control) joint with twin grounds. It is installed where a framed stucco surface meets a masonry (concrete block) stucco surface. This condition is common between floors on 2-story homes and at the base of a gable receiving stucco.

The unpunched flange above must be installed extending at least one inch below the framing/concrete joint. The weather barrier and lath should be installed over the solid upper flange to direct water to the foundation weep screed. The profile is manufactured with a 3½" nailing flange as required by code. 10' standard length.

Product No.	Ground A	Ground B	Box Count
AMMWS-780-500	7/8"	1/2"	15
AMMWS-780-580*	7/8"	5/8"	15

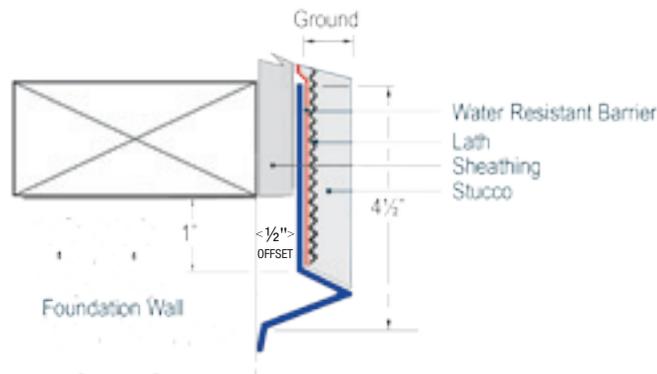
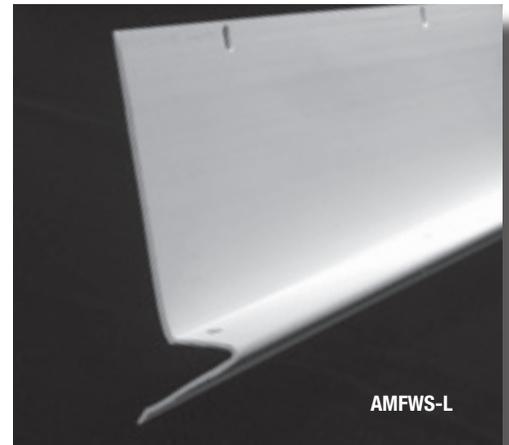
\*Available in standard white, as well as tan, brown or gray (on exposed areas only).



**Weep Screed Extended (Return) Leg** is used like a regular foundation weep screed but covers the bottom edge of the sheathing in cases where the sheathing or framing extends beyond the edge of the foundation. This protects the edge of the sheathing from moisture and insect damage and closes the gap caused by the offset. 10' standard length.

**NOTE: Weep screeds are required at the base of framed walls. This profile is manufactured with a 3½" vertical nailing flange as standard.**

Product No.	Overall Height	Ground	Box Count
AMFWS-L-425-500	4¼"	1/2"	30
AMFWS-L-425-780	4¼"	7/8"	30



# STUCCO DRIP SCREEDS

**Drip Screenshot with control joint** has a two-piece design which allows for a drip edge in stucco. The control joint helps to relieve stress at the intersection of the soffit and fascia. 10' standard length.

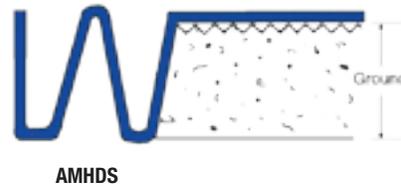
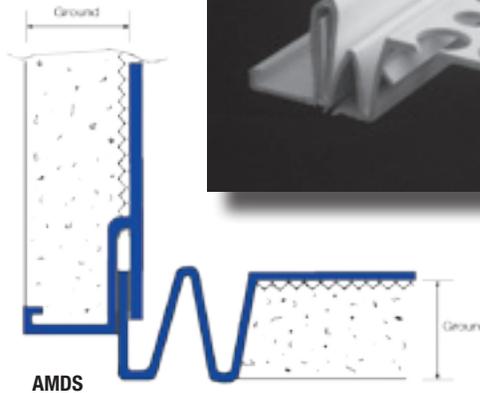
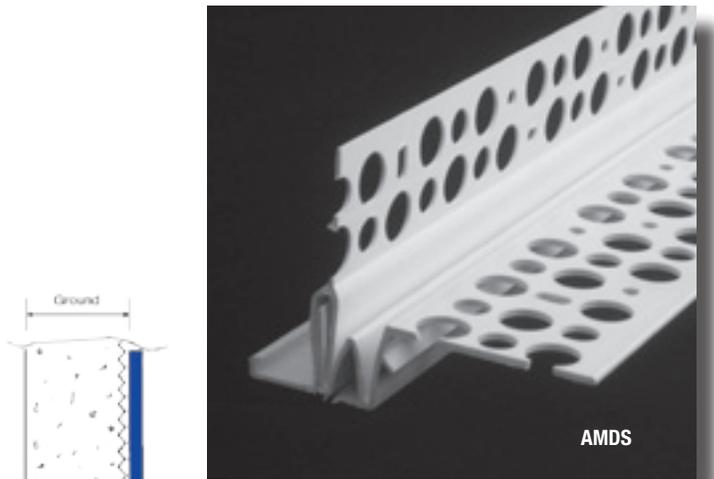
Product No.	Ground	Box Count
AMDS-500-500	1/2"	15
AMDS-580-580	5/8"	15
AMDS-750-750	3/4"	15

**Horizontal Drip Screenshot** is similar to the two-part drip screenshot, but only uses the horizontal component for special drip conditions and to relieve stress. 10' standard length.

Product No.	Ground	Box Count
AMHDS-380	3/8"	35
AMHDS-500	1/2"	35
AMHDS-580	5/8"	30
AMHDS-750	3/4"	25
AMHDS-780	7/8"	20

**NOTES:**

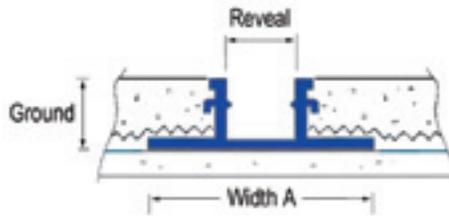
All joints should be embedded in sealant and sealed after installation if necessary.  
**Items are assembled after order is placed and require additional lead time.**



# STUCCO REVEALS

**Stucco Reveal** (available with temporary masking caps for most sizes) is used to provide architectural relief in stucco walls. This product creates breaks in stucco to create architecturally pleasing walls. This does not perform the function of a control joint because it does not allow for movement in the same way as a control joint. 10' standard length.

Vinyl Stucco Reveal with Temporary Cap (available on most sizes)



Product No.	Ground	Reveal	Width A	Box Count
AMSR-250-1500*	1/4"	1 1/2"	3 1/8"	50
AMSR-380-1000	3/8"	1"	3"	25
AMSR-500-500	1/2"	1/2"	3 1/8"	35
AMSR-500-750	1/2"	3/4"	3 1/8"	35
AMSR-500-1000	1/2"	1"	3 1/8"	25
AMSR-500-1500	1/2"	1 1/2"	3 1/8"	20
AMSR-500-2000	1/2"	2"	4 1/8"	20
AMSR-500-3000*	1/2"	3"	5"	15

Product No.	Ground	Reveal	Width A	Box Count
AMSR-580-500	5/8"	1/2"	3 1/8"	25
AMSR-580-580	5/8"	5/8"	3 1/8"	25
AMSR-580-750	5/8"	3/4"	3 1/8"	25
AMSR-580-1000	5/8"	1"	3 1/8"	25
AMSR-580-1500	5/8"	1 1/2"	3 1/8"	20
AMSR-580-2000	5/8"	2"	4 1/8"	14
AMSR-580-3000*	5/8"	3"	5"	15
AMSR-750-500	3/4"	1/2"	3 1/8"	25
AMSR-750-750	3/4"	3/4"	3 1/8"	25
AMSR-750-1000	3/4"	1"	3 1/8"	25
AMSR-750-1500	3/4"	1 1/2"	3 1/8"	20
AMSR-750-2000	3/4"	2"	4 1/8"	14
AMSR-750-3000*	3/4"	3"	4 1/8"	15
AMSR-780-1500	7/8"	1 1/2"	3 1/8"	17

\*Reveal caps not available on these sizes.

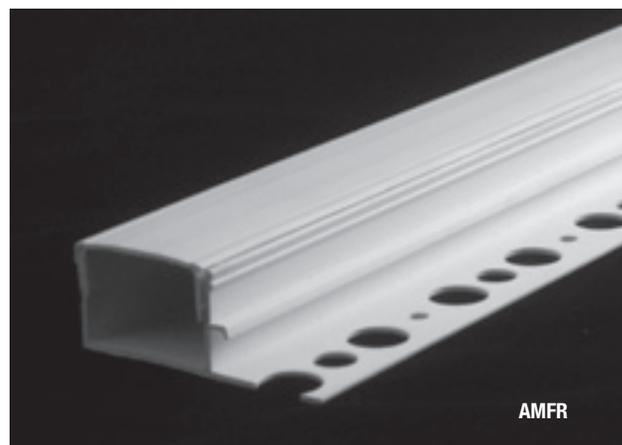
**Stucco Reveal Intersections and Corners** are available for all the reveals listed above. One-piece intersection and corner reveal assemblies are made via a patented process for extra strength and provide an uninterrupted transition for aesthetic appeal. All butt joints, ends, angles and corners should be embedded in sealant at time of installation and after installation if necessary. All angles are at 90 degrees. (Patent# 5,761,866) For ordering information, contact AMICO at 800-487-2511.



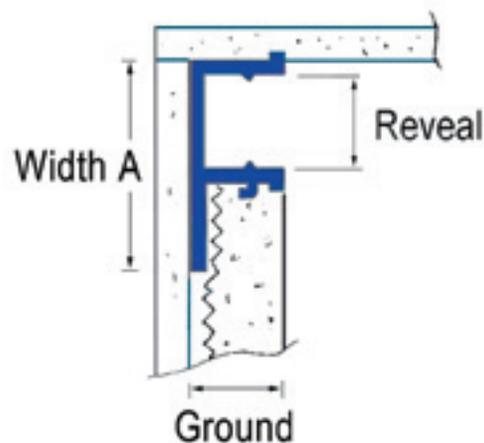
NOTE: All joints should be embedded in sealant and sealed after installation if necessary.

# STUCCO REVEALS

**"F" Channel Reveal** forms reveals in wall and ceiling designs, as well as addressing the juncture of dissimilar materials. This bead does not perform the function of an expansion joint because it does not allow for movement. 10' standard length.



Shown here with temporary cap



Product No.	Ground	Reveal	Width A	Box Count
AMFR-250-1500*	1/4"	1 1/2"	1"	50
AMFR-380-500	3/8"	1/2"	1 5/8"	35
AMFR-380-750	3/8"	3/4"	1 5/8"	35
AMFR-380-1000	3/8"	1"	1 5/8"	25
AMFR-380-1500	3/8"	1 1/2"	1 5/8"	20
AMFR-500-500	1/2"	1/2"	1 7/8"	35
AMFR-500-750	1/2"	3/4"	1 7/8"	35
AMFR-500-1000	1/2"	1"	1 7/8"	25
AMFR-500-1500	1/2"	1 1/2"	1 7/8"	20
AMFR-500-2000	1/2"	2"	2 5/8"	20
AMFR-500-3000*	1/2"	3"	3 3/4"	15
AMFR-580-500	5/8"	1/2"	1 3/8"	25
AMFR-580-750	5/8"	3/4"	1 5/8"	35
AMFR-580-1000	5/8"	1"	2 1/8"	25
AMFR-580-1500	5/8"	1 1/2"	1 5/8"	25
AMFR-580-2000	5/8"	2"	3 1/8"	25
AMFR-580-3000*	5/8"	3"	4"	15
AMFR-750-500	3/4"	1/2"	1 7/8"	25
AMFR-750-750	3/4"	3/4"	2"	25
AMFR-750-1000	3/4"	1"	2"	25
AMFR-750-1500	3/4"	1 1/2"	2 3/8"	25
AMFR-750-2000	3/4"	2"	3 1/8"	14
AMFR-750-3000*	3/4"	3"	4 1/8"	15
AMFR-780-1500	7/8"	1 1/2"	2 3/8"	17

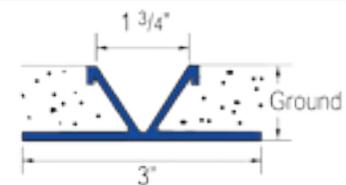
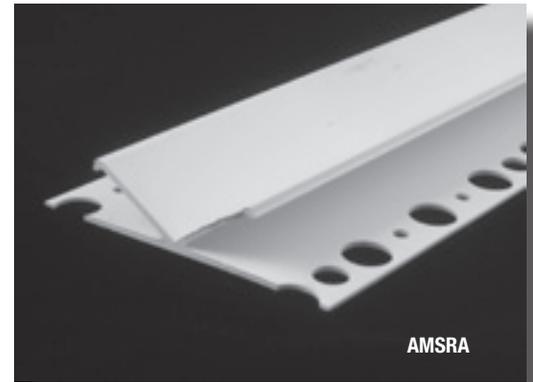
\*Reveal caps not available on these sizes.

NOTE: All joints should be embedded in sealant and sealed after installation if necessary.

These products were introduced to satisfy the demand for innovative and creative stucco accessories. When used with angled casing beads of the same design, the entire look of the stucco assembly is enhanced. Reveals are not to be considered or used as control joints. 10' standard length.

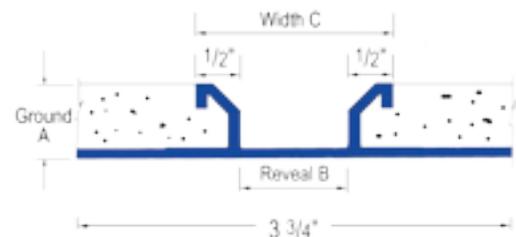
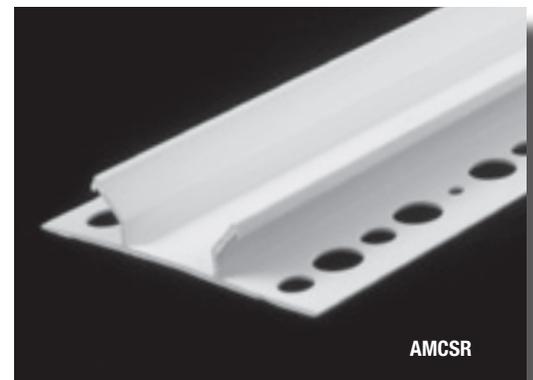
**Angled Stucco Reveal** creates a unique architectural break in the surface area of a stucco wall. This profile has an improved mechanism for stucco embedment, allowing a better bond between the stucco and the joint to help reduce separation at this location. To function properly, the stucco should be forced under the lip of the bead. (Patent# D456,528S)

Product No.	Ground	Box Count
AMSRA-580	5/8"	25
AMSRA-750	3/4"	25



**Chamfered Reveal** is used to provide an architecturally pleasing break in the surface area of a stucco wall. Chamfered reveals are an improvement over standard stucco reveals in that they offer a new, more appealing look to the design and an improved mechanism for stucco embedment. This will improve the bond between the stucco and the joint to help reduce separation at these location. to function properly, the stucco should be forced under the lip of the bead. (Patent# D456,528S)

Product No.	Ground A	Reveal B	Width C	Box Count
AMCSR-580-1000	5/8"	1"	2"	25
AMCSR-580-1500	5/8"	1 1/2"	2 1/2"	25
AMCSR-780-1000	7/8"	1"	2"	20
AMCSR-780-1500	7/8"	1 1/2"	2 1/2"	20



**NOTES:**

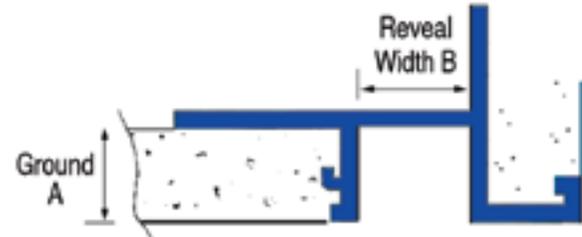
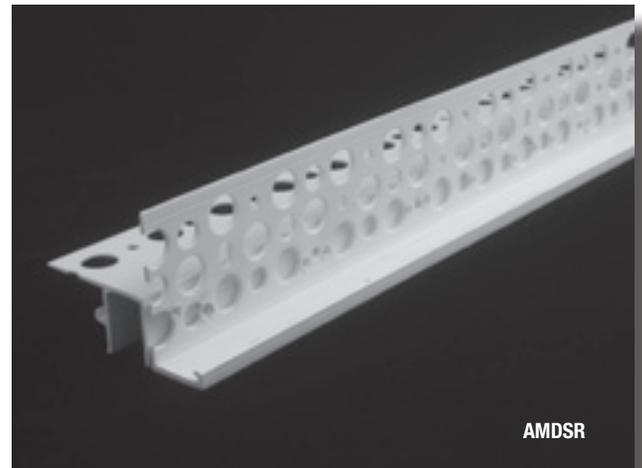
These vinyl items may not all be in stock and require additional lead time. Please contact AMICO to determine availability.

All joints should be embedded in sealant and sealed after installation if necessary.

# STUCCO REVEALS

**Drip Screed Reveal** provides a consistent reveal and ground for soffit applications. 10' standard length.

Product No.	Ground A	Reveal B	Box Count
AMDSR-250-1500	1/4"	1 1/2"	10
AMDSR-380-500	3/8"	1/2"	10
AMDSR-380-1000	3/8"	1"	10
AMDSR-500-500	1/2"	1/2"	10
AMDSR-500-750	1/2"	3/4"	10
AMDSR-500-1000	1/2"	1"	10
AMDSR-500-1500	1/2"	1 1/2"	9
AMDSR-500-2000	1/2"	2"	9
AMDSR-500-3000	1/2"	3"	9
AMDSR-580-500	5/8"	1/2"	10
AMDSR-580-750	5/8"	3/4"	10
AMDSR-580-1000	5/8"	1"	10
AMDSR-580-1500	5/8"	1 1/2"	9
AMDSR-580-2000	5/8"	2"	9
AMDSR-580-3000	5/8"	3"	9
AMDSR-750-500	3/4"	1/2"	9
AMDSR-750-750	3/4"	3/4"	10
AMDSR-750-1000	3/4"	1"	10
AMDSR-750-1500	3/4"	1 1/2"	9
AMDSR-750-2000	3/4"	2"	9
AMDSR-750-3000	3/4"	3"	9
AMDSR-780-580	7/8"	5/8"	9
AMDSR-780-1500	7/8"	1 1/2"	9



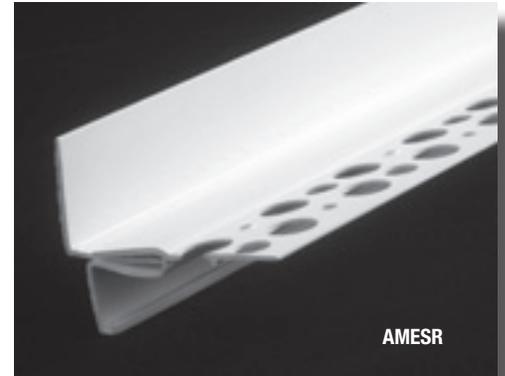
**NOTES:**

All joints should be embedded in sealant and sealed after installation if necessary.

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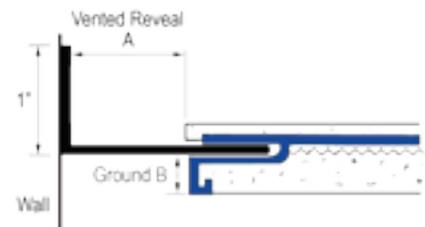
**2-Piece Shadow Reveal** form reveals from 1/2" to 1-1/4" while providing for expansion and contraction at the juncture of the wall and ceiling. This accessory is designed to relieve stress caused by normal stucco shrinkage and thermal movement. 10' standard length.

Product No.	Reveal	Vertical Leg A	Ground B	Box Count
AMESR-380-500	Adjustable 1/2" to 3/4"	3/4"	3/8"	20
AMESR-500-500	Adjustable 1/2" to 3/4"	3/4"	1/2"	20
AMESR-580-500	Adjustable 1/2" to 3/4"	3/4"	5/8"	20
AMESR-750-500	Adjustable 1/2" to 3/4"	3/4"	3/4"	20
AMESR-780-500	Adjustable 1/2" to 3/4"	3/4"	7/8"	20
AMESR-380-750	Adjustable 3/4" to 1"	1"	3/8"	20
AMESR-500-750	Adjustable 3/4" to 1"	1"	1/2"	20
AMESR-580-750	Adjustable 3/4" to 1"	1"	5/8"	20
AMESR-750-750	Adjustable 3/4" to 1"	1"	3/4"	20
AMESR-780-750	Adjustable 3/4" to 1"	1"	7/8"	20
AMESR-380-1000	Adjustable 1" to 1 1/4"	1 1/2"	3/8"	20
AMESR-500-1000	Adjustable 1" to 1 1/4"	1 1/2"	1/2"	20
AMESR-580-1000	Adjustable 1" to 1 1/4"	1 1/2"	5/8"	20
AMESR-750-1000	Adjustable 1" to 1 1/4"	1 1/2"	3/4"	20
AMESR-780-1000	Adjustable 1" to 1 1/4"	1 1/2"	7/8"	20



**2-Piece Vented Shadow Reveal** is designed for stucco applications that require an architectural reveal and venting at the juncture of soffits with adjacent walls. This product also allows for expansion and contraction in this area. Clips are provided to aid in proper alignment of multiple sections. 10' standard length.

Product No.	Reveal A	Ground B	Box Count
AMVSR-200-380	2"	3/8"	15
AMVSR-200-500	2"	1/2"	15
AMVSR-200-750	2"	3/4"	15
AMVSR-300-380	3"	3/8"	15
AMVSR-300-500	3"	1/2"	15
AMVSR-300-750	3"	3/4"	15
AMVSR-400-380	4"	3/8"	15
AMVSR-400-500	4"	1/2"	15
AMVSR-400-750	4"	3/4"	15



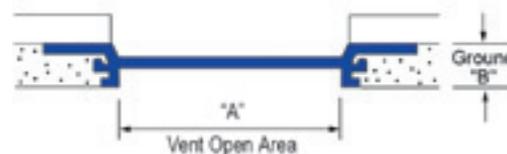
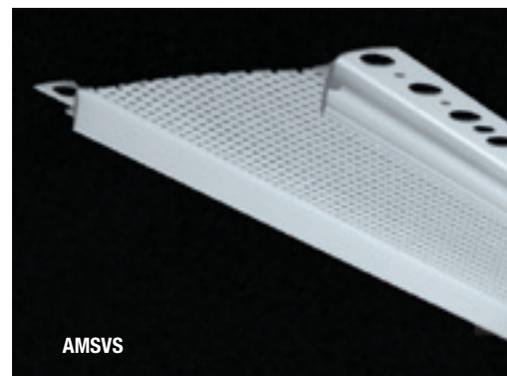
**NOTES:**

All joints should be embedded in sealant and sealed after installation if necessary.  
**Items are assembled after order is placed and require additional lead time.**

# STUCCO SOFFIT VENTS

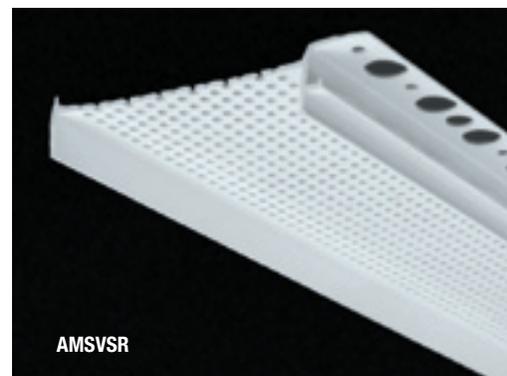
**Vinyl Continuous Stucco Soffit Vent (1-Piece)** is a continuous one-piece vent for stucco applications in soffit areas, used to allow for attic ventilation. Beads located at the edges of this product act as casing beads, providing a screed surface for stucco application. Clips are provided to aid in proper alignment of multiple sections. 10' standard length.

Product No.	Overall Width	Vent Width A	Vent Open Area (per lineal ft.)	Percent Open Area (Actual)	Ground B	Box Count
AMSVS-200-500	3 3/4"	2"	6.6 square in.	27.6	1/2"	15
AMSVS-200-580	3 3/4"	2"	6.6 square in.	27.6	5/8"	15
AMSVS-200-750	3 3/4"	2"	6.6 square in.	27.6	3/4"	15
AMSVS-200-780	3 3/4"	2"	6.6 square in.	27.6	7/8"	13
AMSVS-300-500	4 3/4"	3"	9.6 square in.	26.6	1/2"	15
AMSVS-300-580	4 3/4"	3"	9.6 square in.	26.6	5/8"	15
AMSVS-300-750	4 3/4"	3"	9.6 square in.	26.6	3/4"	15
AMSVS-300-780	4 3/4"	3"	9.6 square in.	26.6	7/8"	13
AMSVS-400-500	5 3/4"	4"	14.0 square in.	29.1	1/2"	15
AMSVS-400-580	5 3/4"	4"	14.0 square in.	29.1	5/8"	15
AMSVS-400-750	5 3/4"	4"	14.0 square in.	29.1	3/4"	15
AMSVS-400-780	5 3/4"	4"	14.0 square in.	29.1	7/8"	13

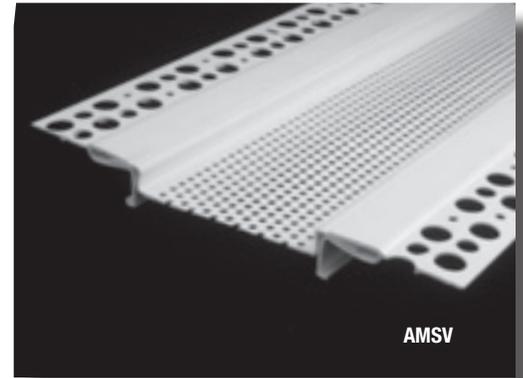


**Vinyl Continuous Stucco Shadow Vent (1-Piece)** allows installation of a vent against the fascia surface to prevent difficulty of centering the vent in the soffit. Clips are provided to aid in proper alignment of multiple sections. 10' standard length.

Product No.	Overall Width	Vent Width A	Vent Open Area (per lineal ft.)	Percent Open Area (Actual)	Ground B	Box Count
AMSVSR-200-500	3"	2"	6.6 square in.	27.6	1/2"	15
AMSVSR-200-580	3"	2"	6.6 square in.	27.6	5/8"	15
AMSVSR-200-750	3"	2"	6.6 square in.	27.6	3/4"	15
AMSVSR-200-780	3"	2"	6.6 square in.	27.6	7/8"	13
AMSVSR-300-500	4"	3"	9.6 square in.	26.6	1/2"	15
AMSVSR-300-580	4"	3"	9.6 square in.	26.6	5/8"	15
AMSVSR-300-750	4"	3"	9.6 square in.	26.6	3/4"	15
AMSVSR-300-780	4"	3"	9.6 square in.	26.6	7/8"	13
AMSVSR-400-500	5"	4"	14.0 square in.	29.1	1/2"	15
AMSVSR-400-580	5"	4"	14.0 square in.	29.1	5/8"	15
AMSVSR-400-750	5"	4"	14.0 square in.	29.1	3/4"	15
AMSVSR-400-780	5"	4"	14.0 square in.	29.1	7/8"	13



**Vinyl Stucco Soffit Vent (3-Piece)** is a continuous three-piece vent for stucco applications in soffit areas, used to allow for attic ventilation. The three-piece vent also allows for expansion and contraction in these areas. The two outside casing type components provide grounds that match the thickness of the stucco and can be used as screeds. Clips are provided to aid in proper alignment of multiple sections. 10' standard length.



Product No.	Overall Width	Vent Width A	Vent Open Area (per lineal ft.)	Percent Open Area (Actual)	Ground B	Box Count
AMSV-380-200	6 1/8"	2"	6.6 square in.	27.6	3/8"	15
AMSV-500-200	6 1/8"	2"	6.6 square in.	27.6	1/2"	13
AMSV-580-200	6 1/8"	2"	6.6 square in.	27.6	5/8"	13
AMSV-750-200	6 1/8"	2"	6.6 square in.	27.6	3/4"	11
AMSV-780-200	6 1/8"	2"	6.6 square in.	27.6	7/8"	10
AMSV-380-300	7 1/8"	3"	9.6 square in.	26.6	3/8"	15
AMSV-500-300	7 1/8"	3"	9.6 square in.	26.6	1/2"	13
AMSV-580-300	7 1/8"	3"	9.6 square in.	26.6	5/8"	13
AMSV-750-300	7 1/8"	3"	9.6 square in.	26.6	3/4"	11
AMSV-780-300	7 1/8"	3"	9.6 square in.	26.6	7/8"	10
AMSV-380-400	8 1/8"	4"	14.0 square in.	29.1	3/8"	15
AMSV-500-400	8 1/8"	4"	14.0 square in.	29.1	1/2"	13
AMSV-580-400	8 1/8"	4"	14.0 square in.	29.1	5/8"	13
AMSV-750-400	8 1/8"	4"	14.0 square in.	29.1	3/4"	11
AMSV-780-400	8 1/8"	4"	14.0 square in.	29.1	7/8"	10

**NOTES:**

All joints should be embedded in sealant and sealed after installation if necessary.

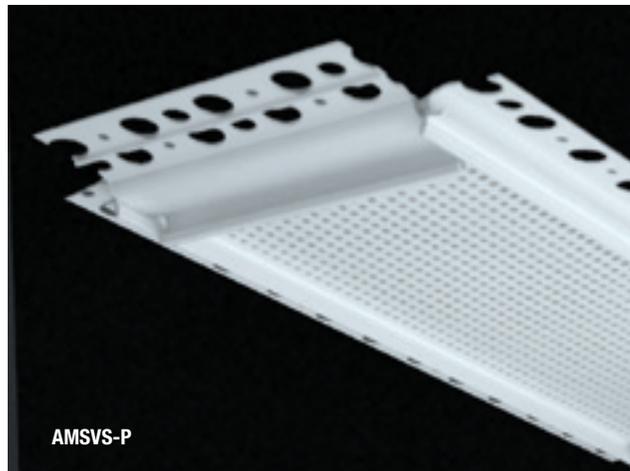
**Items are assembled after order is placed and require additional lead time.**

# 24" SOFFIT VENT PANELS

**Vinyl Soffit Vent Panels** provide ventilation in the soffit to prevent condensation while providing casing beads for surrounding stucco applications. Specify quantity.

Product No.	Ground	Width B	Surface Area (sq. in.)
AMSVS-P-200-500	1/2"	2"	48"
AMSVS-P-200-580	5/8"	2"	48"
AMSVS-P-200-750	3/4"	2"	48"
AMSVS-P-200-780	7/8"	2"	48"
AMSVS-P-300-380	3/8"	3"	72"
AMSVS-P-300-500	1/2"	3"	72"
AMSVS-P-300-580	5/8"	3"	72"
AMSVS-P-300-750	3/4"	3"	72"
AMSVS-P-300-780	7/8"	3"	72"
AMSVS-P-400-380	3/8"	4"	96"
AMSVS-P-400-500	1/2"	4"	96"
AMSVS-P-400-580	5/8"	4"	96"
AMSVS-P-400-750	3/4"	4"	96"
AMSVS-P-400-780	7/8"	4"	96"

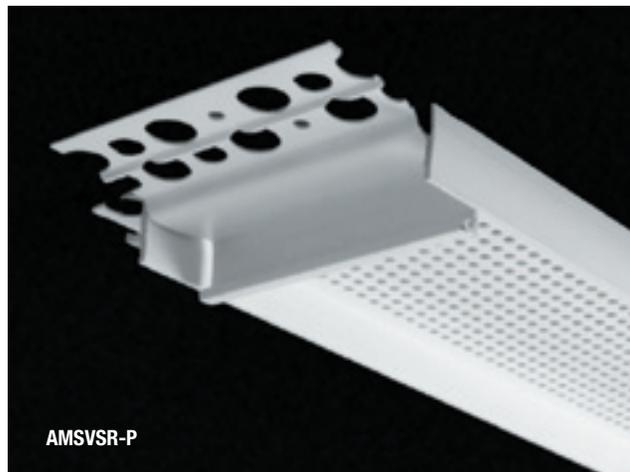
24" Soffit Vent Panels



**Vinyl Shadow Vent Panels** are designed for stucco applications that require an architectural reveal and venting at the soffit. Specify quantity.

Product No.	Ground	Width B	Surface Area (sq. in.)
AMSVSR-P-200-500	1/2"	2"	48"
AMSVSR-P-200-580	5/8"	2"	48"
AMSVSR-P-200-750	3/4"	2"	48"
AMSVSR-P-200-780	7/8"	2"	48"
AMSVSR-P-300-380	3/8"	3"	72"
AMSVSR-P-300-500	1/2"	3"	72"
AMSVSR-P-300-580	5/8"	3"	72"
AMSVSR-P-300-750	3/4"	3"	72"
AMSVSR-P-300-780	7/8"	3"	72"
AMSVSR-P-400-380	3/8"	4"	96"
AMSVSR-P-400-500	1/2"	4"	96"
AMSVSR-P-400-580	5/8"	4"	96"
AMSVSR-P-400-750	3/4"	4"	96"
AMSVSR-P-400-780	7/8"	4"	96"

24" Shadow Vent Panels



**NOTES:**

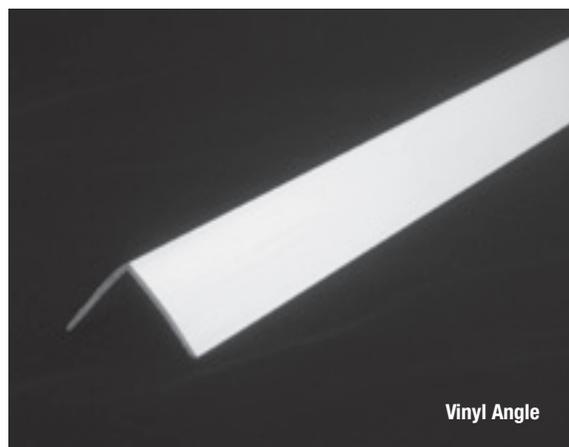
All joints should be embedded in sealant and sealed after installation if necessary.

Items are assembled after order is placed and require additional lead time.

# MISCELLANEOUS STUCCO COMPONENTS

**Vinyl Angles** are used with inside and outside corner expansion joints. 10' standard length.

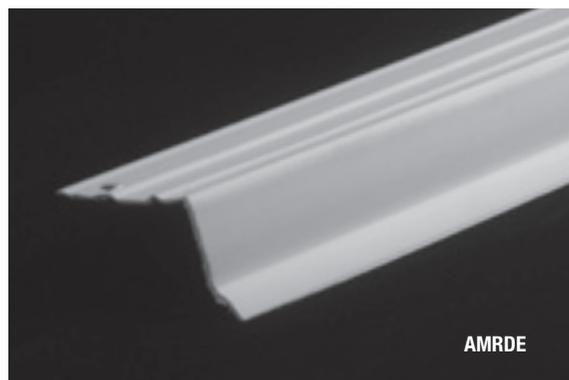
Product No.	Dimensions (Legs)	Box Count
AM750-750	3/4" x 3/4"	50
AM1000-1000	1" x 1"	50
AM1500-1500	1 1/2" x 1 1/2"	50



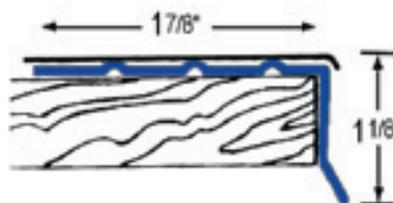
Vinyl Angle

**Vinyl Roof Drip Edge** is applied at the edge of the roof to provide continuous edge protection for plywood sheathing, and a drip edge to channel moisture away from the building. This product paints easily to match adjoining fascia. 10' standard length.

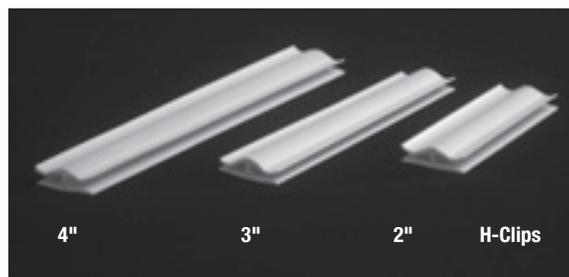
Product No.	Dimensions	Box Count
AMRDE-200	1 7/8"	100



AMRDE



**H-Clips** are used to attach all vent products and to assure stability and continuity between the joining surfaces along the line. They are produced in 2", 3" and 4" lengths (to accommodate the different widths of vent openings) and provided in the cartons for various vent components. Clips are included in all cartons of AMSVS and AMSVI at **50% of Box Count plus one extra clip**. If you need to order additional clips, please call AMICO at 800-487-2511.



4" 3" 2" H-Clips

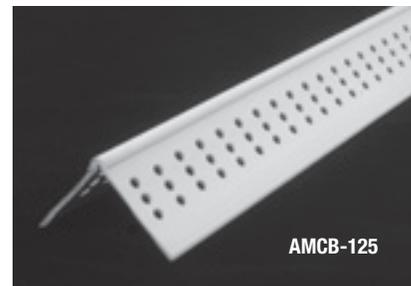
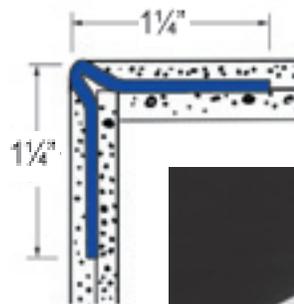
**NOTES:**

All joints should be embedded in sealant and sealed after installation if necessary.

# DRYWALL CORNER BEADS

**Drywall Corner Bead** is a strong, durable and straight reinforcement for drywall and veneer plaster corners. All surfaces that receive finish have ridges for better finish adhesion. The nose of this bead acts as a ground and screed to help the applicator achieve the proper depth of finish.

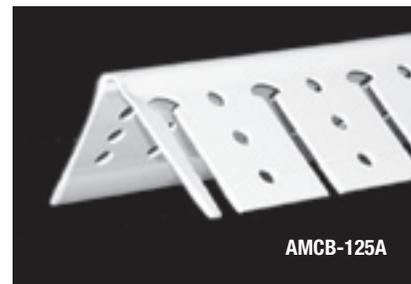
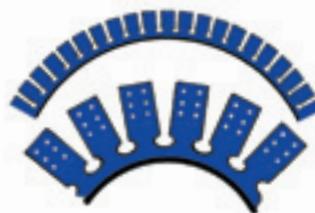
Product No.	Perforated Flange	Length	Board Thickness	Box Count
AMCB-125	1 1/4" x 1 1/4"	8' and 10'	All	100



AMCB-125

**Drywall Arch Corner Bead** is pre-notched to facilitate the curving of this bead during installation. Perforations and ridges on all surfaces that receive finishing compound or veneer assure excellent adhesion. AMICO's improved notches form more uniform curves than some products currently available.

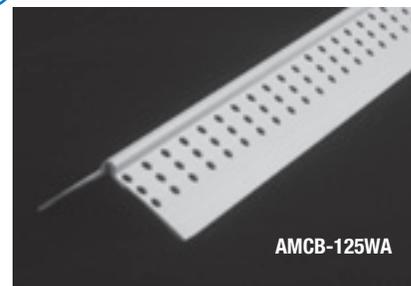
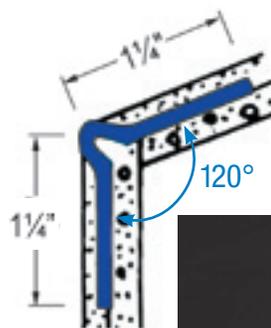
Product No.	Perforated Flange (one slotted)	Length	Board Thickness	Box Count
AMCB-125A	1 1/4" x 1 1/4"	8' and 10'	All	50



AMCB-125A

**Drywall 120° Wide Angle Corner Bead** has the same characteristics as regular drywall corner bead except that the angle has been opened wider to allow for larger or irregular corners.

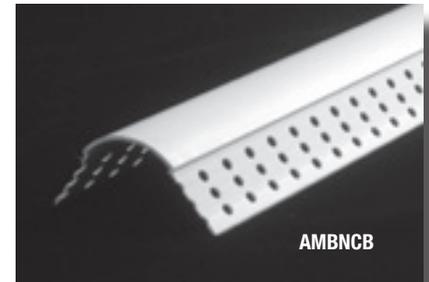
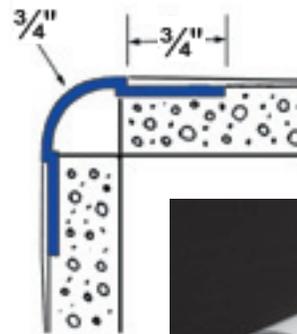
Product No.	Perforated Flange	Length	Board Thickness	Box Count
AMCB-125WA	1 1/4" x 1 1/4"	8' and 10'	All	50



AMCB-125WA

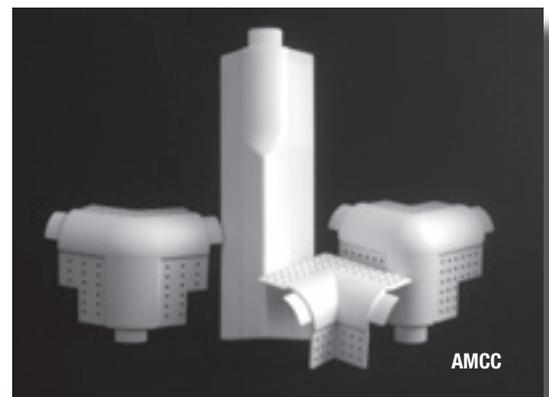
**Drywall Bull Nose Corner Bead** provides an architecturally attractive corner that is both durable and straight for a softer, more rounded appearance.

Product No.	Perforated Flange	Length	Board Thickness	Box Count
AMBNCB-750	3/4" x 3/4"	8' and 10'	All	50



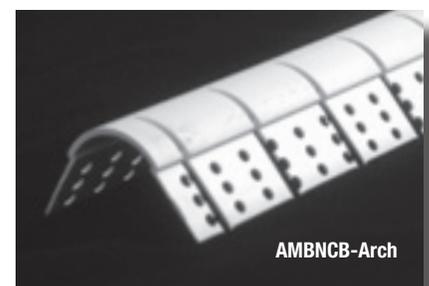
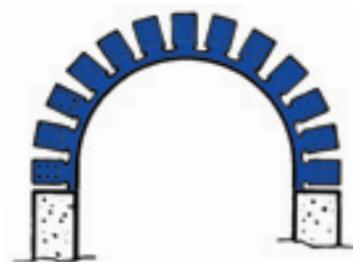
**Drywall Bull Nose Corner Caps** add the perfect finishing touch to complement the bull nose corner bead system. These caps are great time savers that allow the installer to avoid the costly procedure of mitering corners.

Product No.	Dimensions	Box Count
AMCC-200	2-way 90°	50
AMCC-750	3-way 90°	50
AMCC-333	3-way off angle	50
AMBTC-8590	Cap/Base Transition	50



**Drywall Arch Bull Nose Corner Bead** provides strength and durability to curved edges that require a softer, more rounded appearance to the corner. The bull nose arch corner bead is pre-notched to easily facilitate the curving of this bead during installation.

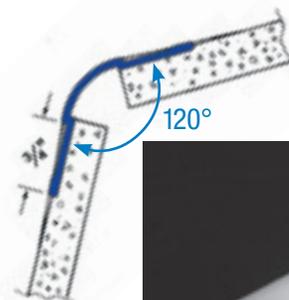
Product No.	Perforated Flange (one slotted)	Length	Board Thickness	Box Count
AMBNCB-Arch	3/4" x 3/4"	8' and 10'	All	50



# DRYWALL BEADS

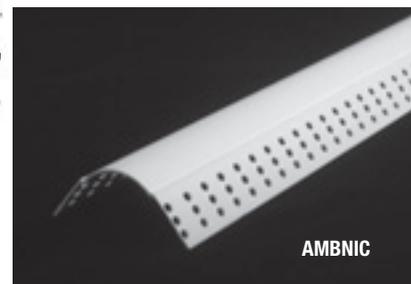
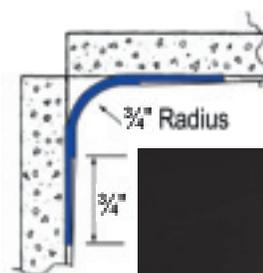
**Drywall 120° Bull Nose Corner Bead** has the same properties as regular bull nose corner bead except that it offers a wider angle to accommodate larger or irregular corner sizes.

Product No.	Perforated Flange	Length	Board Thickness	Box Count
AMBNWA	3/4" x 3/4"	8' and 10'	All	50



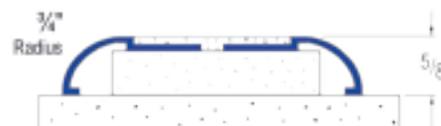
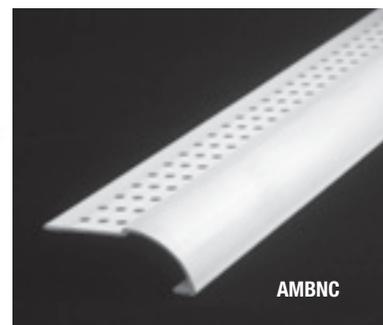
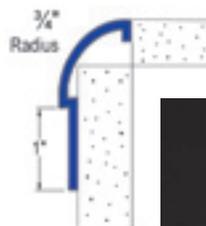
**Drywall Bull Nose Inside Corner Bead** is used to form smooth and straight bull nose inside corners. This bead once again offers the softer, more rounded appearance to the inside corner that will correspond with the rest of the bull nose bead system.

Product No.	Perforated Flange	Length	Board Thickness	Box Count
AMBNIC	3/4" x 3/4"	8' and 10'	All	50



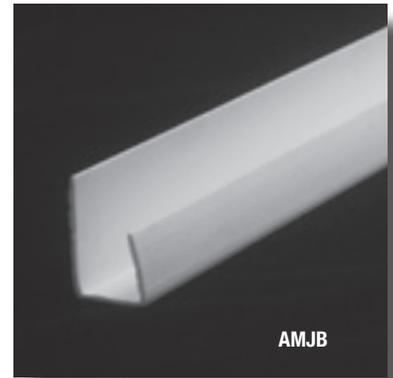
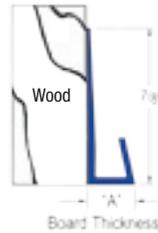
**Bull Nose Casing "J" Bead** (half round) is the perfect casing to complement installations that incorporate bull nose drywall beads. This bead will fit either 1/2" or 5/8" gypsum board as an end finish. When used as edging for a drywall band, this bead fits only 5/8" board. This bead is used to terminate gypsum board at doors, cased openings, and to create decorative bands.

Product No.	Overall Width	Perforated Flange	Length	Board Thickness	Box Count
AMBNC-100	1 3/4"	7/8"	10'	All	50



**Drywall "J" Bead** is used to give a finished appearance to the edge of gypsum board. It has excellent adhesion properties for any type of interior paint. It is often used to isolate gypsum board from dissimilar materials such as aluminum windows. Galvanized beads often react to dissimilar metals such as aluminum, causing premature corrosion. 8' and 10' standard lengths.

Product No.	Board Thickness A	Return	Attachment Leg	Box Count
AMJB-25	1/4"	1/2"	7/8"	50
AMJB-38	3/8"	1/2"	7/8"	50
AMJB-50	1/2"	1/2"	7/8"	50
AMJB-58	5/8"	1/2"	7/8"	50

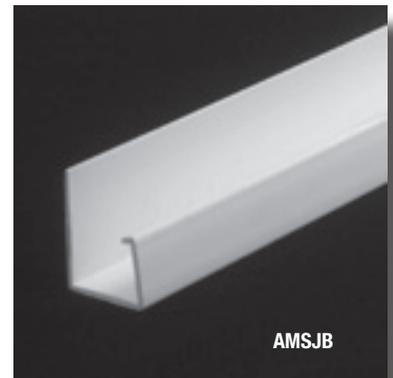
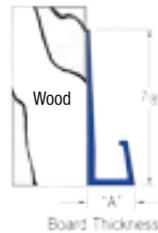


AMJB

**Drywall Shadow Line "J" Bead** creates a shadow along the finished edge of the gypsum board to provide a decorative effect. 8' and 10' standard lengths.

NOTE: Special lengths are available upon request.

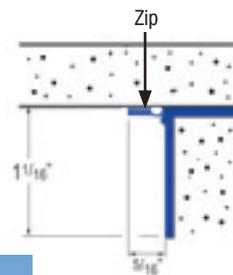
Product No.	Board Thickness A	Return	Attachment Leg	Box Count
AMSJB-25	1/4"	1/2"	7/8"	50
AMSJB-50	1/2"	1/2"	7/8"	50



AMSJB

**Drywall Zip Strip "L" Bead** has a 3/16" thick removable masking strip that allows this bead to be finished without staining the adjacent ceiling. Perforations and ridges placed on all surfaces that receive finishing compound or veneer plaster assures excellent adhesion. 8' and 10' standard lengths.

Product No.	Perforated Flange Width	Removable Leg	Board Thickness	Box Count
AMZIP-50	1 1/16"	5/16"	1/2"	50
AMZIP-58	1 1/16"	5/16"	5/8"	50

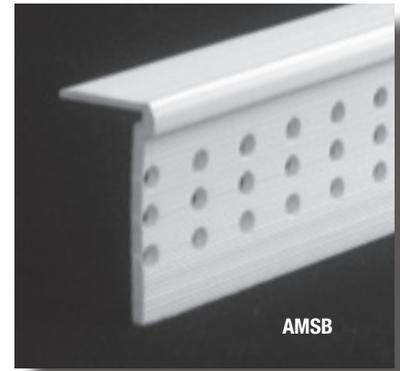
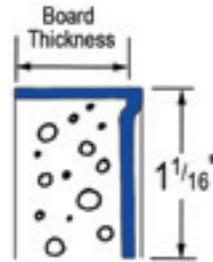


AMZIP

# DRYWALL BEADS

**Drywall "L" Bead** is used to protect the edges of gypsum wallboard. Perforations and ridges are placed on all surfaces that receive drywall or gypsum veneer plaster to assure excellent adhesion. 8' and 10' standard lengths.

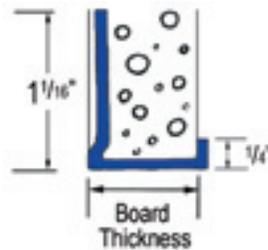
Product No.	Width	Board Thickness	Box Count
AMSB-50	1 1/16"	1/2"	50
AMSB-58	1 1/16"	5/8"	50



AMSB

**Drywall "MJ" Bead** covers and protects the edges of gypsum wallboard. Perforations and ridges are placed on all surfaces that receive drywall or gypsum veneer plaster to assure excellent adhesion. 8' and 10' standard lengths.

Product No.	Width	Return	Board Thickness	Box Count
AMMJB-50	1 1/16"	1/4"	1/2"	50
AMMJB-58	1 1/16"	1/4"	5/8"	50

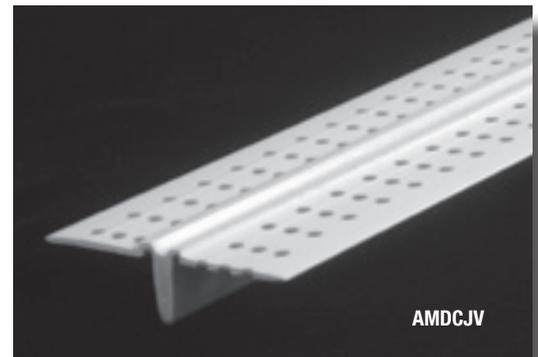


AMMJB

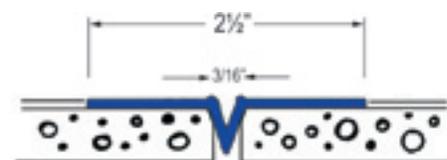
# DEFS/DRYWALL ACCESSORIES

**DEFS/Drywall Control Joint Deep "V"** (with removable tape) is designed to help relieve stress in large areas of drywall, DEFS or veneer plaster installation. Perforations and ridges on all surfaces that receive finishing compound or veneer assure excellent adhesion. Provides a 1/16" ground. 8' and 10' standard lengths.

Product No.	Perforated Flange	Reveal	Board Thickness	Box Count
AMDCJV-16	2 1/4"	3/16"	All	60



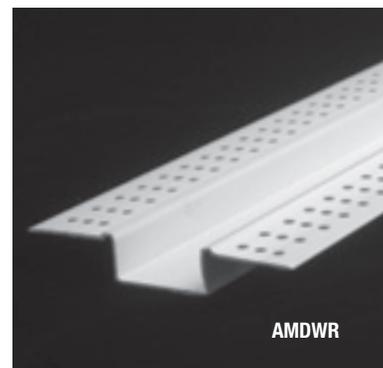
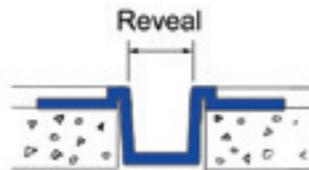
AMDCJV



# DEFS/DRYWALL ACCESSORIES

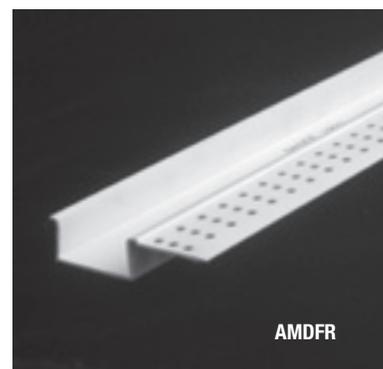
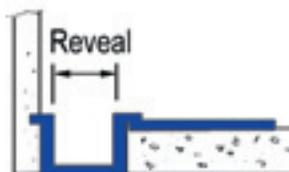
**DEFS/Drywall Vinyl Reveals** are used to provide an architectural or decorative relief in gypsum panels. Reveals are easily installed to provide a straight reveal in either 1/2" or 5/8" gypsum board. 8' and 10' standard lengths.

Product No.	Reveal	Board Thickness	Box Count
AMDWR-500	1/2"	All	35
AMDWR-750	3/4"	All	35
AMDWR-1000	1"	All	35



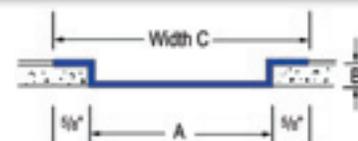
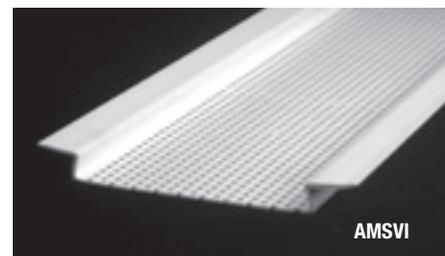
**DEFS/Drywall Vinyl "F" Channel Reveals** are designed to provide an architectural relief in 1/2" to 5/8" drywall surfaces at wall and ceiling terminations, or at junctures with dissimilar material. 8' and 10' standard lengths.

Product No.	Reveal	Board Thickness	Box Count
AMDFR-500	1/2"	All	35
AMDFR-750	3/4"	All	35
AMDFR-1000	1"	All	35



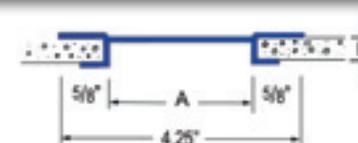
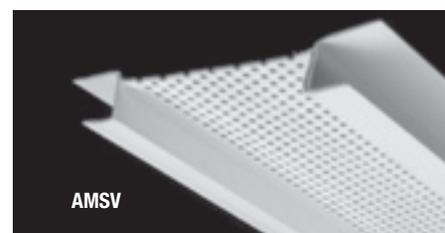
**DEFS/Drywall Soffit Vent Inserts** provide continuous attic ventilation through the perforated surface. Shoulders are a full 3/8" deep to protect sheathing edges and to provide a caulking surface. This product is often installed directly to the bottom of the joist prior to the installation of the sheathing. This provides a continuous airflow along the entire length of the soffit. Connector clips are not included; please order separately. 10' standard length.

Product No.	Vent Width A	Open Area per lineal ft.	Leg Width B	Width C	Box Count
AMSVI-200	2"	9.2 sq. in.	5/8"	3 3/4"	40
AMSVI-300	3"	14.0 sq. in.	5/8"	4 3/4"	25
AMSVI-400	4"	18.6 sq. in.	7/8"	5 3/4"	25



**DEFS/Drywall Soffit Vent for Sheathing** provides continuous attic ventilation like our soffit insert, while offering better protection to the edges of sheathing. This may eliminate the need for caulking in some cases. 10' standard length.

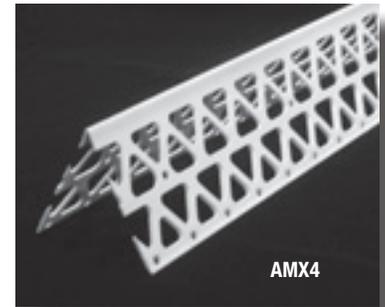
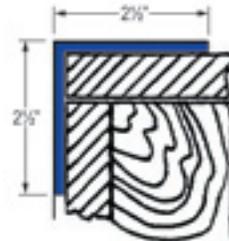
Product No.	Vent Width A	Open Area per lineal ft.	Board Thickness B	Box Count
AMSV-300-500	3"	14.0 sq. in.	1/2"	13
AMSV-300-580	3"	14.0 sq. in.	5/8"	13



# EIFS ACCESSORIES

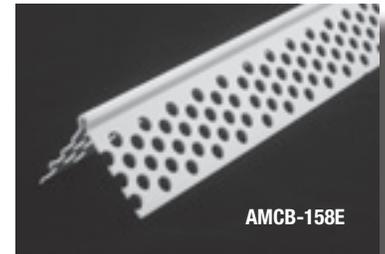
**EIFS Corner Bead** produces straight and durable corners while allowing for finish thickness. It also eliminates the need for the time consuming task of rasping corners to achieve a smooth, plumb and level corner. The absence of a rounded nose allows the EIFS corner bead to lie perfectly flat on the two adjoining walls that form the corner. 10' standard length.

Product No.	Dimensions	Box Count
AMX-4	2 1/2" x 2 1/2"	50



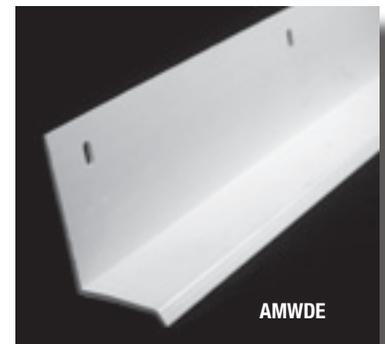
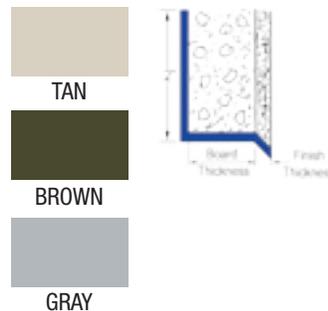
**EIFS/Veneer Corner Bead** is the same style bead as AMX4, except it has smaller holes and shorter legs. It is used for veneer plaster or acrylic finish applications. 10' standard length.

Product No.	Dimensions	Box Count
AMCB-158E	1 5/8" x 1 5/8"	75
AMCB-175E	1 3/4" x 1 3/4"	75



**EIFS Window and Door Drip Edge** is used to provide added protection for system edges at the top of windows and doors. This product has a drip edge which helps direct water away from the building. Also ideal for stucco or stone applications. 10' standard length.

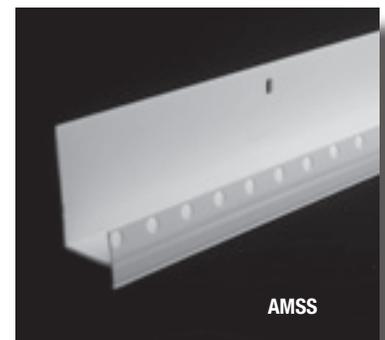
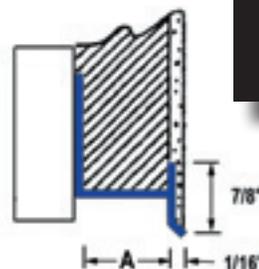
Product No.	Attachment Flange "A"	Board Thickness	Finish Thickness	Box Count
AMWDE-75-16	2"	3/4"	1/16"	100
AMWDE-100-16	2"	1"	1/16"	100
AMWDE-100-25*	2"	1"	1/4"	70
AMWDE-150-16	2"	1 1/2"	1/16"	80
AMWDE-150-25	2"	1 1/2"	1/4"	60
AMWDE-200-16	2"	2"	1/16"	75
AMFDE-200-25*	3 1/2"	2"	1/4"	50



\*Available in standard white, as well as tan, brown or gray (on exposed areas only).

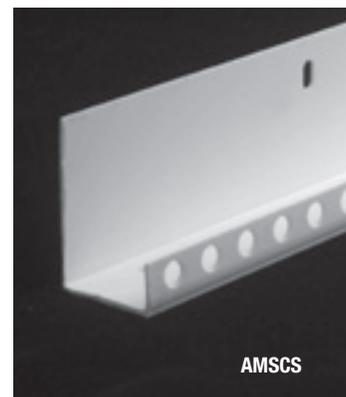
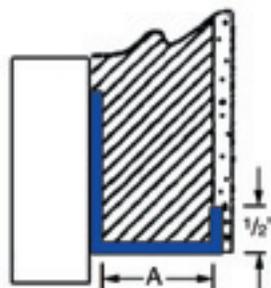
**EIFS Starter Strip** (with Drip Edge) is used to provide a shelf or edge support for foam board and EIFS finish. This bead often allows the installer to eliminate back wrap and finish the bottom edge of the board (verify with EIFS manufacturer). The bottom leg and lip serve as a drip edge to funnel moisture away from the wall or foundation. This bead is usually installed at the bottom of framed walls. Excellent adhesion of EIFS finish. 10' standard length.

Product No.	Dimensions	Board Thickness A	Box Count
AMSS-100-16	2" x 1"	1"	40
AMSS-150-16	2" x 1 1/2"	1 1/2"	30
AMSS-200-16	2" x 2"	2"	20



**DEFS/EIFS Starter Casing Strip (without drip edge)** is used to provide a shelf or edge protection for foam board and EIFS finish, but does not have a drip edge. It protects the edge of the board and finish from damage. This bead often allows the installer to dispense with the necessity of back wrapping and finishing the edge of the board (check with EIFS manufacturers to assure that this is allowed with their system). It is usually installed on edges other than at the bottom of the wall. Excellent adhesion of EIFS finishes and paint can be expected with all AMICO vinyl EIFS beads. 10' standard length.

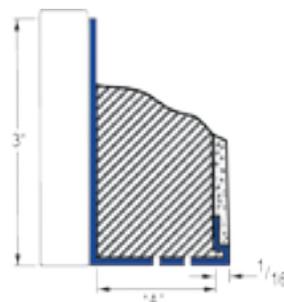
Product No.	Dimensions	Board Thickness A	Box Count
AMSCS-58-16	2" x 5/8"	5/8"	40
AMSCS-100-16	2" x 1"	1"	40
AMSCS-150-16	2" x 1"	1 1/2"	30
AMSCS-200-16	2" x 1"	2"	20



AMSCS

**EIFS Starter Track Casing (without drip edge)** can be installed at the bottom of the wall as a starter track, but is usually installed around the perimeter of the wall as a casing to protect the edge of the foam board and the finish from damage and the elements. This product has drainage holes, but does not have a drip edge. Ridges and perforations on the face of this bead aid in finish adhesion. Excellent adhesion of EIFS finishes and paint can be expected with all AMICO vinyl EIFS beads. 10' standard length.

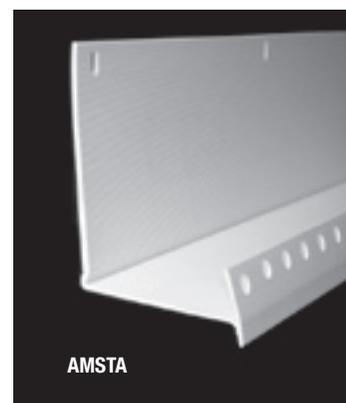
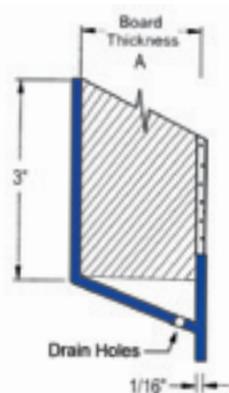
Product No.	Board Thickness A	Box Count
AMST-1000	1"	25
AMST-1500	1 1/2"	20
AMST-2000	2"	15



AMST

**EIFS Angled Starter Track Casing (with drip edge and drainage holes)** is typically installed at the bottom of the wall as a starter track to protect the bottom edge of the foam board and finish from damage and the elements. Ridges and perforations on the face of this bead aid in finish adhesion. The angled channel helps funnel accumulated moisture to drainage openings in the track which allow this moisture to exit. Drainage openings are spaced at 6" intervals along the bottom of the track. 10' standard length.

Product No.	Board Thickness A	Box Count
AMSTA-1000	1"	25
AMSTA-1500	1 1/2"	20
AMSTA-2000	2"	15



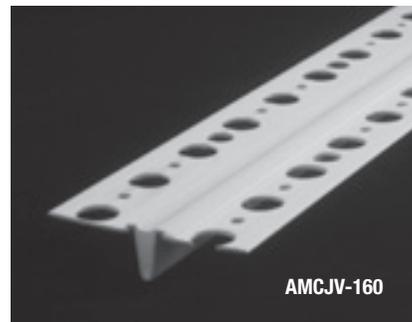
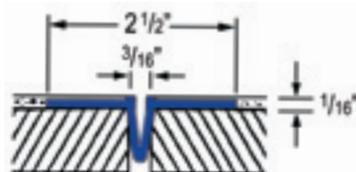
AMSTA

# EIFS ACCESSORIES

**EIFS/DEFS Expansion/Control Joints (Deep "V")** with removable tape are manufactured with a deep center "V" which allows for more movement than would normally be possible with one that matched the thickness of the finish coat. This bead requires that space be left between sheets of foam or routed into the foam board to accommodate the deep center "V". All surfaces that receive finish have ridges for better adhesion. 10' standard length.

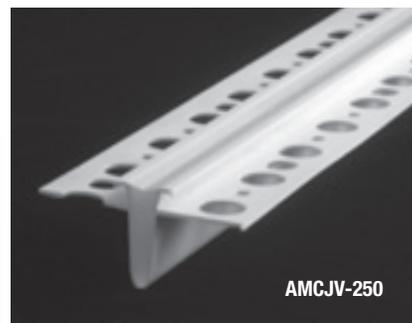
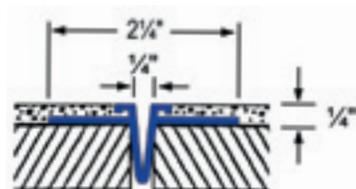
Product No.	Width	Finish Thickness	Box Count
AMCJV-160	2 1/4"	1/16"	60
AMCJV-250	2 1/4"	1/4"	35

1/16" ground is typically used with EIFS finish systems.



AMCJV-160

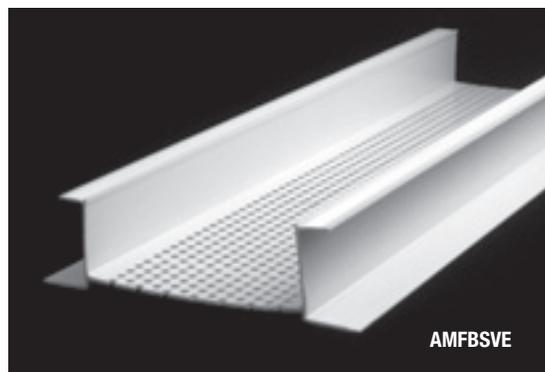
1/4" ground is typically used with some 1-coat stucco and hard coat EIFS systems. The part could also be used as an expansion joint for direct applied finish systems, sometimes called DEFS Systems.



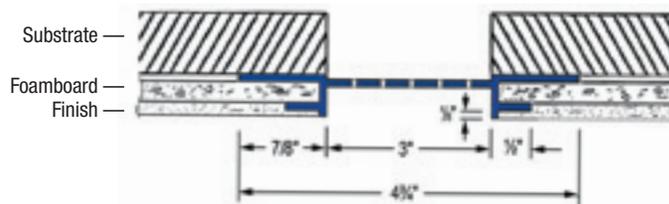
AMCJV-250

**EIFS Soffit Vent** is designed to accommodate 1" foam insulation board, while providing a full 3" of vented area. **This space provides 14 square inches of open area per lineal foot.** All surfaces that receive finish have ridges for better adhesion. The top flanges are extra wide, and have a 1/8" ground to accommodate the application of the proper thickness of finish. 10' standard length.

Product No.	Overall Width	Vent Opening	Board Thickness	Box Count
AMFBSVE-300-100	4 3/4"	3"	1"	12

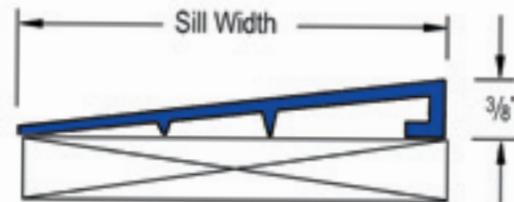
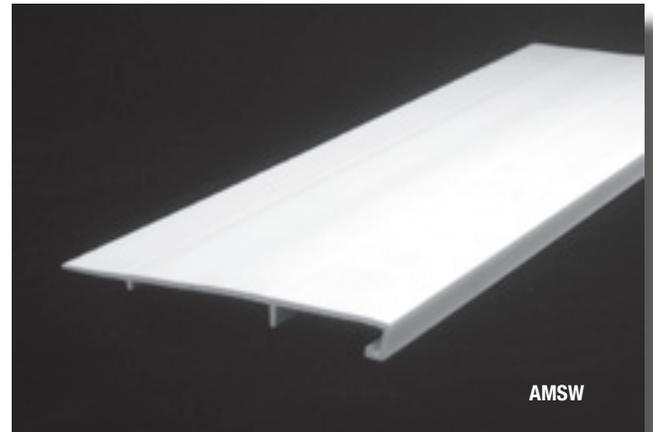


AMFBSVE



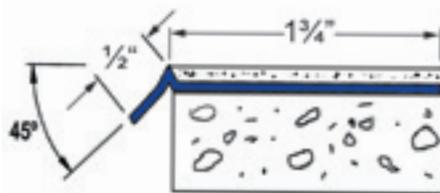
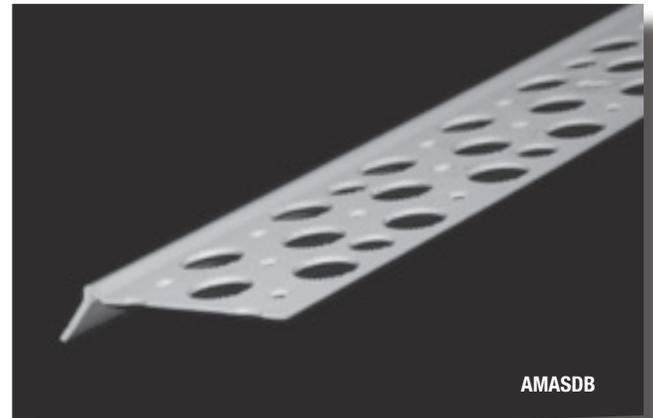
**EIFS Sill Wedge** is a component of a water management system which provides a sloped surface on which the window frame can rest. This will provide a positive sloping surface. The sill wedge helps to direct unwanted moisture toward the face of the moisture resistant barrier and away from the wall cavity. 10' standard length.

Product No.	Width	Height	Box Count
AMSW-378	3 7/8"	3/8"	30
AMSW-578	5 7/8"	3/8"	30



**EIFS Angled Surface Drip Bead** can be installed around windows, doors, or at any termination of the system as a backer for finish or sealant application. All surfaces that receive finish have ridges for better adhesion. The angled flange serves as a drip edge. A built-in 1/8" ground is provided. 10' standard length.

Product No.	Flange	Ground	Box Count
AMASDB	1 3/4"	1/8"	100



NOTE: All joints should be embedded in sealant and sealed after installation if necessary.

# TECHNICAL INFORMATION

## Division 9 – Vinyl Accessories for Stucco/Plaster, EIFS and Drywall

### I. Product Name

AMICO Rigid Vinyl (PVC) Accessories

### II. Manufacturer

Alabama Metal Industries Corporation (AMICO)  
3245 Fayette Avenue  
Birmingham, AL 35208  
Phone: (205) 787-2611, (863) 688-9256  
(800) 366-2642, (800) 487-2511  
FAX: (205) 786-6527, (863) 688-2242

### III. Product Description

AMICO extruded vinyl components are divided into the following groups: Stucco, EIFS and Drywall, along with a few specialty components. AMICO vinyl beads are manufactured from high quality vinyl compounds. Stucco components include corner and casing beads, control and expansion joints, weep screeds, banding beads, soffit vents, and screeds. EIFS components include starter strips and tracks, corner beads and window/door drip edges. Drywall components include various corner beads, soffit vents, J, L, MJ and zip beads, control joints and reveals. Specialty beads include components for roofing and color-laminate finishes on selected components to match stucco and mortar.

**Composition:** All AMICO vinyl compounds meet ASTM D4216 for exterior vinyl components and ASTM D1784 for interior components. They are long-lasting and durable, both during installation and for the service life of the building. Products shown for DEFS applications are produced from exterior grade compounds, per ASTM D4216.

**Product Standards:** All vinyl components conform to ASTM C840, C841, C844, C1047 and D1784 for interior products or ASTM D4216 and C1063 for exterior products.

**LEED Potential:** AMICO vinyl components are made with a high percent of post-consumer recycled content and provide Credits MR 4.1 and 4.2 – Recycled Content. Additionally, AMICO components may provide credits for MR 5.1 and 5.2 – Regional Materials. See our website for LEED information or contact AMICO for LEED Documentation.

**Combustibility/Fire Retardance:** Rigid vinyl components are self extinguishing and do not support combustion once the flame source is removed. Therefore, rigid vinyl will not cause, re-ignite or spread a fire. Vinyl components offer better resistance to surface burning than many other common building materials.

**Painting Vinyl Components:** AMICO vinyl components exhibit excellent paint adhesion, provided debris is removed from the surface to be painted. If cleaning is necessary, AMICO recommends a mild detergent—not solvent-based products—for painting or cleaning. Acrylic-based coatings have demonstrated excellent bond; it is not necessary to prime coat but two coats are recommended to ensure a thorough coverage.

If a latex paint is used for an exterior application, AMICO recommends a prime coat, then two coats for coverage. For interior applications, only the two finish coats of latex can be used, provided there is adhesion. In some rare cases, a light sanding to the vinyl component surface may be needed for paint adhesion; contact the paint manufacturer to determine surface preparation and coating recommendations.

### IV. Installation

**Methods of Cutting:** Vinyl components can be cut with hand snips or a sharp, fine tooth saw. Exercise caution when cutting the component.

**Attaching the Vinyl Components:** Vinyl stucco components may be attached by using lath nails, screws or wire ties, as described in ASTM C1063. Some stucco components may be fastened directly to the framing, with the exception of control joints, which should be tied to the discontinuous lath behind them. Do not clean out control and expansion joints with sharp instruments that could puncture the vinyl. These vinyl components come with removal tape as standard to keep joints clean during the finishing process and should be removed after the finish coats are applied. Make sure all debris is removed from the joint areas before leaving the work area.

Vinyl drywall components are usually fastened in place using 9/16" Type G staples, but drywall nails or screws can be used, as outlined in ASTM C1047. Take caution not to sink the fastener too deep to deform the nailing flange. The bead should be attached on the top on one side, and then on the bottom of the same side after bead is set straight. Then, attach the one side

in its entirety before attaching the other side. If the bead is to be attached horizontally, the top flange is to be completely attached before attaching the bottom flange.

All vinyl components are provided with adequate perforations to allow the complete embedment and keying of the plaster or finishing compound. Additionally, some components have surface ridges that assist in the adhesion of the finishing compound or hold the foam board or sheathing in place for a friction fit of exterior veneer applications.

**Sealing and Caulking of Stucco, EIFS/DEFS Components:**

All butt joints, intersections and ends of vinyl components should be joined, embedded and sealed in a compatible sealant designed for its intended end use and compatible with the exterior paint finish.

## **V. Warranty**

AMICO Vinyl Components are warranted to the finished product specification found in the referenced ASTM standards for physical and chemical properties of the raw materials and extruded final thickness of the components. This warranty is limited to one year and reliable to the best of our knowledge. AMICO does not control installation, workmanship, fastening components or complementary materials or conditions of application of these vinyl components. Therefore, AMICO cannot be held liable for any product performance other than the physical properties standards.

The exclusive remedy for any breach of warranty is replacement of the product or a refund of the purchase price, at AMICO's discretion. The above stated warranties and remedy are the only warranties made, and AMICO disclaims any other warranty, whether expressed or implied, including but not limited to the implied warranties of merchantability and fitness for a particular purpose.

## **VI. Maintenance**

Vinyl components should be protected from the elements prior to installation. Caution should be taken to avoid damage to the components and not to store any items on top of the vinyl components that may deform their shape prior to usage. Topcoats and finishes may be applied; see Section III – Painting Vinyl Components, or contact AMICO Technical Services.

For more information and a current display list of AMICO Vinyl Component offering, visit our website at [www.amico-vinyl.com](http://www.amico-vinyl.com).

**Distribution Centers:**

**Birmingham, AL**  
800-366-2642  
fax 205-780-7838

**Fontana, CA**  
800-962-0100  
fax 909-822-8135

**Denver, CO**  
800-962-0100  
fax 909-822-8135

**Wilmington, DE**  
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fax 302-429-9126

**Lakeland, FL**  
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fax 863-688-2242

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